

**RESTRICTED**

SERIAL NO. \_\_\_\_\_

**INSTRUCTION BOOK**

FOR

**MODEL RBK-14**

**RADIO RECEIVING EQUIPMENT**

FOR

**AMPLITUDE AND FREQUENCY MODULATED SIGNALS**

**FREQUENCY RANGE — 27.8 to 143 MEGACYCLES**

**CONTRACT No. NXsr-69198**

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**CHICAGO, ILL., U. S. A.**

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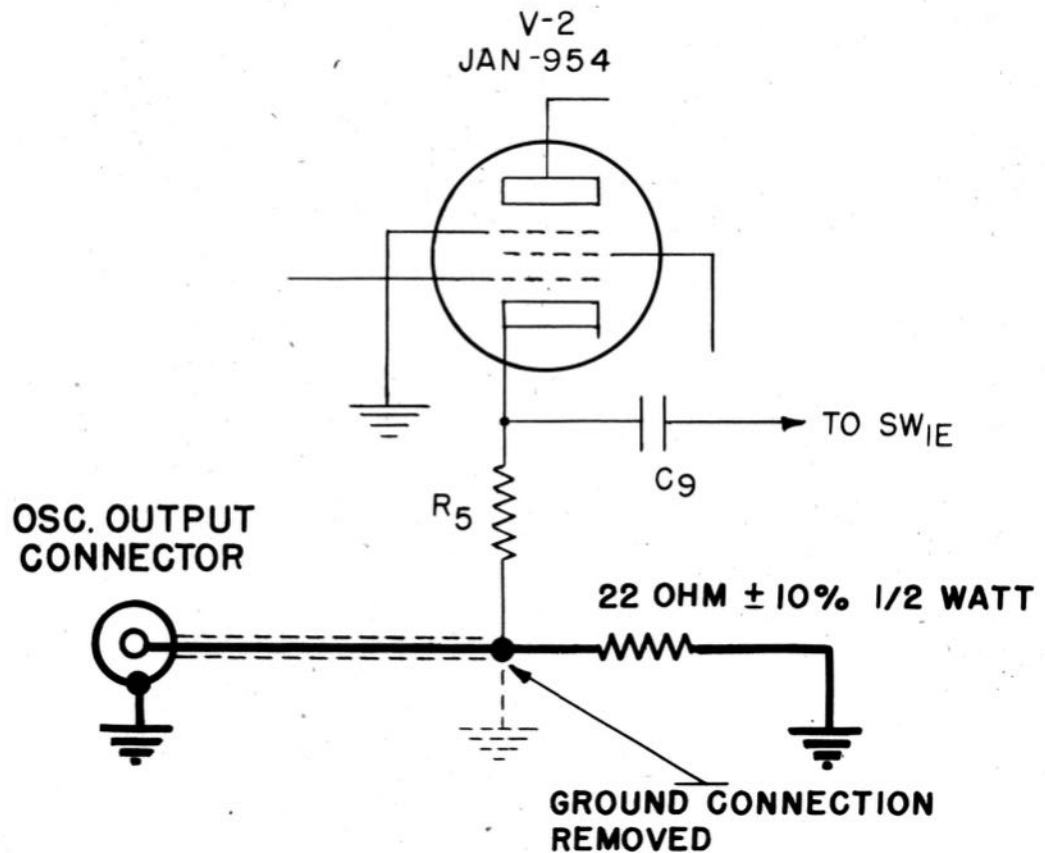
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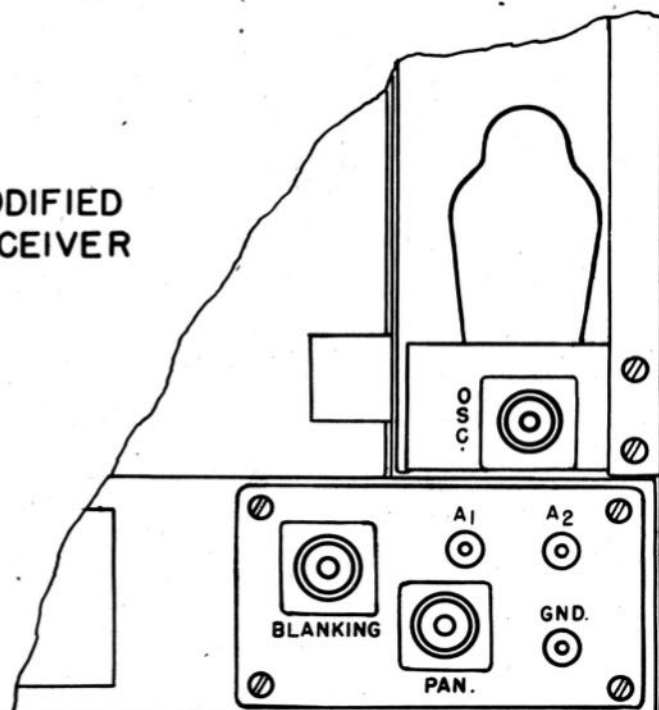
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# MODEL RBK-14 MODIFICATION



NOTE: MODIFIED CIRCUIT IN HEAVY LINES

REAR VIEW OF MODIFIED  
MODEL RBK-14 RECEIVER



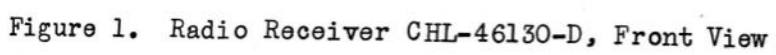
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# INSTRUCTION BOOK FOR MODEL RBK-( ) RADIO RECEIVING EQUIPMENT

## A. DESCRIPTION OF EQUIPMENT

**A-1. GENERAL.-** The Model RBK-( ) radio receiving equipment consists of a type CHL-46130-D ultra-high frequency radio receiver mounted in a sheet steel table mounted cabinet. The receiver is entirely self contained except for headset or speaker, panoramic adapter, and 115/230-volt source.

**A-2. RECEIVER UNIT.-** Radio Receiver CHL-46130-D is a ultra-high frequency super-hetrodyne radio receiver capable of receiving both amplitude modulated (A-M) and frequency modulated (F-M) phone signals and continuous wave (C-W) telegraph signals. Automatic volume control (A-V-C) and automatic noise limiter (A-N-L) circuits are incorporated. See figure 3 for the schematic circuit diagram.

**a.** The frequency range of the receiver is from 27.8 megacycles to 143 megacycles and is divided into three bands. Each band is provided with sufficient overlap to insure continuity of coverage over the entire tuning range.

**b.** The complete tube compliment is as follows:

Symbol	Tube Type	Function
V <sub>1</sub>	JAN- 956	R-F amplifier
V <sub>2</sub>	JAN- 954	Converter
V <sub>3</sub>	JAN- 6AC7	1st I-F amplifier
V <sub>4</sub>	JAN- 6AB7	2nd I-F amplifier
V <sub>5</sub>	JAN- 6SK7	3rd I-F amplifier
V <sub>6</sub>	JAN- 6H6	A-M second detector and automatic noise limiter
V <sub>7</sub>	JAN- 6AC7	F-M limiter
V <sub>8</sub>	JAN- 6H6	F-M discriminator
V <sub>9</sub>	JAN- 6SL7GT	Audio voltage amplifier
V <sub>10</sub>	JAN- 0D3/ VR-150/30	Voltage regulator

Symbol	Tube Type	Function
V <sub>11</sub>	JAN- 6V6GT/G	Audio power amplifier
V <sub>12</sub>	JAN- 6V6GT/G	Audio power amplifier
V <sub>13</sub>	JAN- 5U4G	Full wave rectifier
V <sub>14</sub>	JAN- 6J5	Beat frequency oscillator
V <sub>15</sub>	JAN- 955	High frequency oscillator

**c.** All tubes with the exception of the three acorn type tubes can be reached from the top of the chassis. Acorn tubes V<sub>1</sub>, V<sub>2</sub> and V<sub>15</sub> are reached by removing the top cover plate of the r-f sections. See figure 4 for location of all tubes.

**d.** When receiving a-m signals the circuit consists basically of a stage of radio frequency amplification, a converter stage, a high frequency oscillator, three stages of intermediate frequency amplification, a second detector, an audio frequency voltage amplifier, a push-pull audio frequency power amplifier, a signal level indicator, an automatic volume control circuit and an automatic noise limiter circuit.

**e.** When receiving f-m signals the circuit consists basically of a stage of tuned radio frequency amplification, a converter stage, a high frequency oscillator, two stages of intermediate frequency amplification, an amplitude limiter stage, a discriminator, a tuning indicator, an audio frequency voltage amplifier, and a push-pull audio frequency power amplifier.

Reference to the block diagram, figure 2, will illustrate the above circuit arrangements.

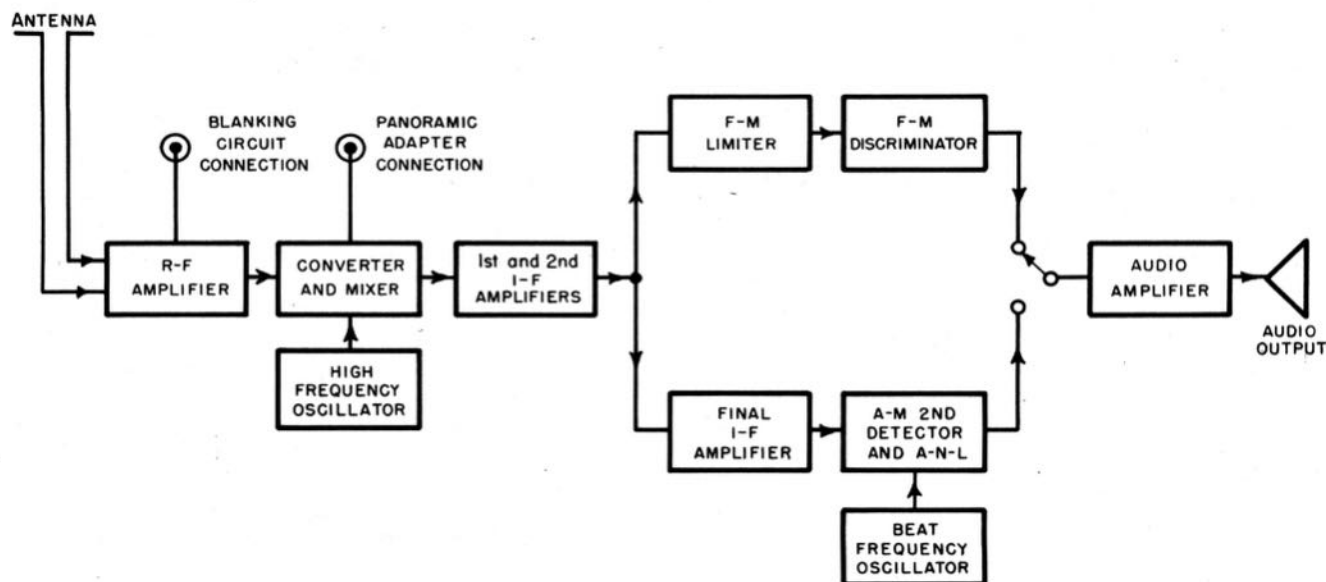


Figure 2. Radio Receiver CHL-46130-D, Block Diagram

**A-3. CIRCUIT DESCRIPTION.-** Refer to the schematic diagram, figure 3. Since the circuit functions of bands 1, 2 and 3 are essentially identical this discussion will describe the circuit with the BAND SWITCH (SW<sub>1A</sub> to SW<sub>1G</sub>) set at band 3, as shown in the schematic diagram. The BAND SWITCH (SW<sub>1</sub>) selects the proper radio frequency, converter, and high frequency oscillator transformers to tune a given frequency range.

a. Signals picked up by the antenna enter the receiver through the antenna binding posts on terminal strip TS<sub>2</sub> (Marked A<sub>1</sub> and A<sub>2</sub>.) on the rear apron of the chassis. (Refer to figure 6) The signal is fed to the radio frequency amplifier tube (V<sub>1</sub>) through the antenna transformer (T<sub>3</sub>). The secondary of this transformer (T<sub>3</sub>) is tuned by capacitor C<sub>1A</sub> and trimmed by capacitor C<sub>2</sub>.

b. The amplified radio frequency signal at the plate circuit of tube V<sub>1</sub> is coupled to the control grid of the converter tube (V<sub>2</sub>) through the radio frequency transformer T<sub>6</sub>. A blanking circuit has been connected to the screen grid of tube V<sub>1</sub> to provide instantaneous disabling of the receiver by lowering the screen voltage of the r-f tube (V<sub>1</sub>) to the point where the gain of the stage is zero. The blanking circuit is controlled by external equipment through the blanking circuit receptacle (SO<sub>2</sub>) located on terminal strip TS<sub>2</sub>.

c. Another signal generated in the high frequency oscillator tube (V<sub>15</sub>) is fed to the cathode of the tube V<sub>2</sub> through capacitor C<sub>9</sub>. These two signals mix and heterodyne within the converter tube (V<sub>2</sub>) and produce a third signal the frequency of which is the same as the intermediate frequency amplifier channel band-pass frequency or 5.25 MC. The frequency of the signal generated in the high frequency oscillator tube (V<sub>15</sub>) is controlled by the high frequency oscillator transformer (T<sub>9</sub>) which is tuned by capacitor C<sub>1C</sub>. On band #1 the oscillator tunes 5.25 MC. higher in frequency than the received signal frequency and on bands #2 and #3 it is 5.25 MC lower in frequency than the incoming signal.

d. A shielded lead from the plate circuit of the converter tube (V<sub>2</sub>) feeds the intermediate frequency signal voltage, through an isolating resistor (R<sub>71</sub>), to a panoramic adapter connection. This output connection is an Amphenol type 83-1R co-

axial socket. It is located on terminal strip TS<sub>2</sub>, on the rear apron of the chassis. Refer to figure 6.

e. The intermediate frequency amplifier consists of tubes V<sub>3</sub>, V<sub>4</sub> and V<sub>5</sub> and associated transformers T<sub>10</sub>, T<sub>11</sub>, T<sub>12</sub>, and T<sub>13</sub>. The i-f channel band width provided by transformer T<sub>10</sub>, T<sub>11</sub>, and T<sub>12</sub> is expanded by a third winding, controlled by SELECTIVITY switch SW<sub>7A</sub> to 7C. Expanding the i-f amplifier band-pass frequency allows high fidelity f-m reception.

f. The R.F. GAIN control (R<sub>11</sub>), connected in series with the cathodes of tubes V<sub>3</sub> and V<sub>4</sub> and ground, varies the sensitivity of the receiver by controlling the gain in the first two i-f stages. This is accomplished by varying the self biasing voltage developed by these tubes.

g. The i-f amplifier terminates in two separate detectors, namely the amplitude modulation detector and the frequency modulation discriminator.

(1) The amplitude modulation (A-M) detector tube (V<sub>6</sub>) is fed by the fourth i-f transformer (T<sub>13</sub>). The diode load resistor network for the first diode section of the tube V<sub>6</sub> consists of resistors R<sub>31</sub>, R<sub>33</sub>, R<sub>34</sub>, and R<sub>36</sub>. From this voltage divider network the audio voltage developed is fed to the A.F. GAIN control (R<sub>43</sub>) through capacitor C<sub>33</sub> and section SW<sub>8D</sub> of the AM/FM switch. An automatic volume control (A-V-C) voltage developed in this time network is applied to the grids of the 1st and 2nd intermediate amplifier tubes (V<sub>3</sub> and V<sub>4</sub>) through the isolating networks consisting of resistor R<sub>10</sub> and capacitor C<sub>12</sub> for the tube V<sub>3</sub>, resistor R<sub>19</sub> and capacitor C<sub>16</sub> for tube V<sub>4</sub> and resistor R<sub>35</sub> and capacitor C<sub>8</sub> for both tubes when the receiver is set for A-M reception. The A.V.C. switch (SW<sub>4</sub>) shorts out the a-v-c voltage when automatic volume control is not required. The second diode section of the A-M detector tube (V<sub>6</sub>) is used as an automatic noise limiter (A-N-L), and is activated by switch SW<sub>6</sub>. This circuit functions as follows: Capacitor C<sub>25</sub> becomes charged by the rectified carrier voltage when the A.N.L. switch (SW<sub>6</sub>) is set at ON. The time constant of this capacitor and associated network is such that the audio frequency variations do not alter this charge. However, during a severe

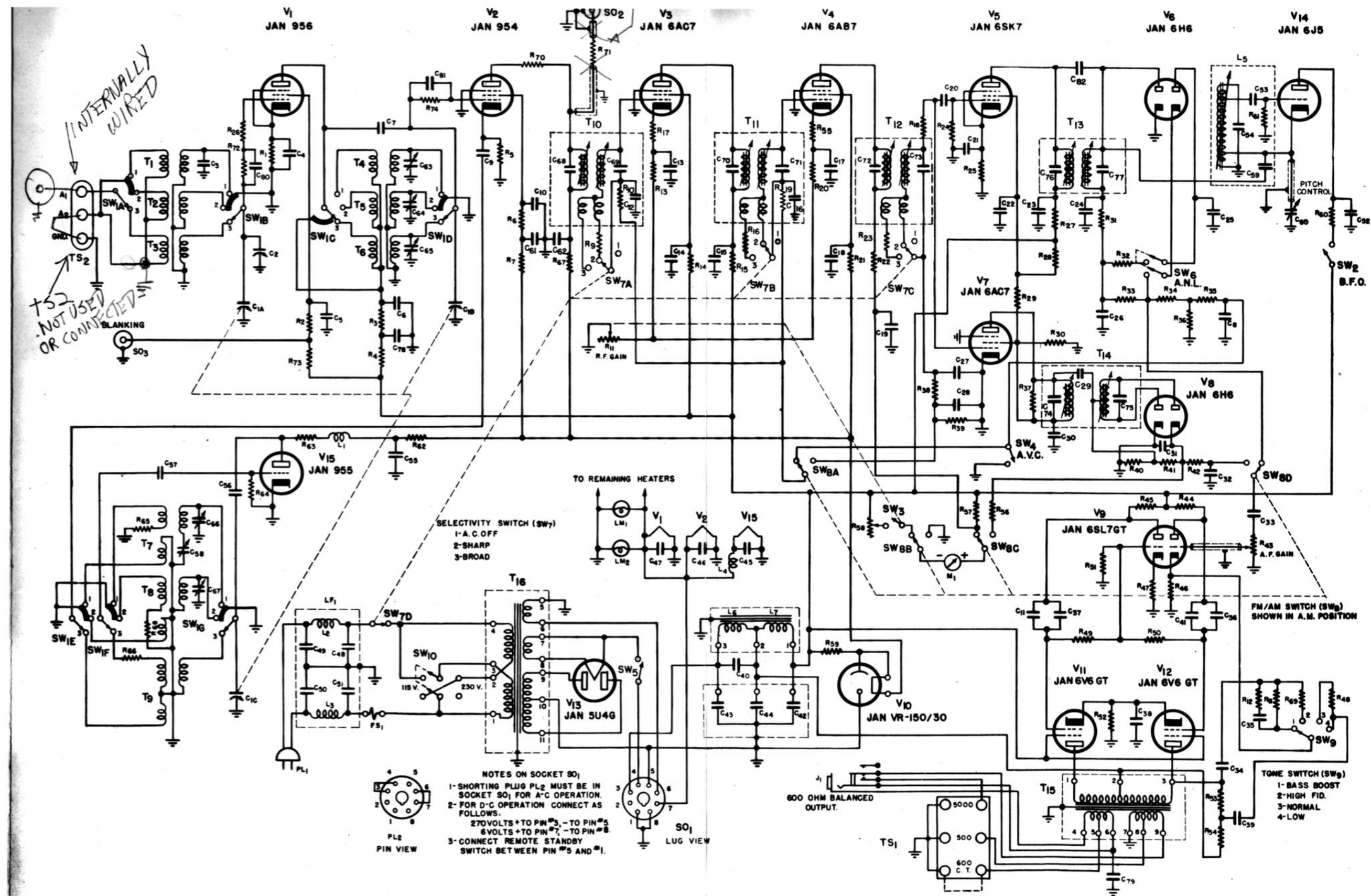


Figure 3. Radio Receiver CHL-46130-D, Schematic Diagram



noise pulse the cathode of the second diode section of tube  $V_6$  becomes more negative than the charge held by capacitor  $C_{25}$ , hence, current flows shorting the audio voltage to ground through capacitor  $C_{25}$  until the cathode voltage of the a-n-1 diode of tube  $V_6$  reaches a higher negative potential than its plate. By this action noise peaks are clipped off and do not appear in the output as sudden blasts of noise.

(2) The frequency modulation detector circuit consists of a limiter stage and a discriminator stage. The limiter tube ( $V_7$ ) is fed by the third i-f transformer ( $T_{12}$ ). This stage operates as a saturated amplifier in which the output remains constant over a large range of input levels thus eliminating variations in the amplitude of the received carrier signal. When operating as an f-m receiver, automatic volume control action is obtained by applying a part of the voltage developed across resistor  $R_{39}$  to the control grids of the first and second i-f amplifier tubes ( $V_3$  and  $V_4$ ) through section  $SW_{8A}$  of the F.M./A.M. switch in the same manner as in a-m reception. The constant level output signal from the limiter tube ( $V_7$ ) is fed to the discriminator tube ( $V_8$ ) through the discriminator transformer ( $T_{14}$ ) and coupling capacitor  $C_{29}$ . The discriminator circuit, consisting of transformer ( $T_{14}$ ), tube  $V_8$  and load resistor  $R_{40}$  and  $R_{41}$ , converts the frequency variations in the f-m signal into amplitude variations or an audio signal. The de-emphasis network consisting of a resistor  $R_{42}$  and capacitor  $C_{32}$  attenuates the high frequency end of audio range since these frequencies are emphasized at the transmitter. From the de-emphasis network the audio signal is fed to the A.F. GAIN control ( $R_{43}$ ) in the same way as the signal from the amplitude modulation detector tube ( $V_6$ ).

h. The audio amplifier consists of a voltage amplifier and phase inverter stage (tube  $V_9$ ) and a push-pull power amplifier stage (tubes  $V_{11}$  and  $V_{12}$ ). The audio signal from either the a-m detector or the f-m discriminator is fed to the control grid of the first triode section of tube ( $V_9$ ) through the A.F. GAIN control ( $R_{43}$ ) which controls the amount of excitation to the audio amplifier circuit. The amplified

audio signal from the first triode section of tube  $V_9$  is fed to the audio power amplifier tube ( $V_{12}$ ) and to the second triode section of tube  $V_9$ . The audio signal on the plate of the second triode section of tube  $V_9$ , which is now  $180^\circ$  out of phase, is fed to the remaining power amplifier tube  $V_{11}$ . The output of the audio power amplifier tubes ( $V_{11}$  and  $V_{12}$ ) is fed to the output terminals through transformer  $T_{15}$ , the secondary of which provides output impedances of 500 ohms, 5000 ohms to ground and 600 ohms balanced to ground. The network consisting of resistors  $R_8$ ,  $R_{12}$ ,  $R_{48}$ ,  $R_{53}$ ,  $R_{54}$  and  $R_{69}$  and capacitors  $C_{34}$ ,  $C_{35}$  and  $C_{39}$  provide inverse feedback in varying degrees in the audio amplifier tubes to allow tone control ranging from bass boost to high frequency cut off. TONE SWITCH ( $SW_9$ ) selects the desired fidelity.

i. The tuning meter ( $M_1$ ) is used to indicate correct tuning for both amplitude modulation and frequency modulation reception. It is switched from one circuit to the other by sections  $SW_{8B}$  and  $SW_{8C}$  of the A.M./F.M. switch.

(1) When receiving amplitude modulated signals the tuning meter indicates a change in the plate current drawn by the second intermediate amplifier tube ( $V_4$ ). This tube ( $V_4$ ) draws maximum current with zero signal level. Current drain decreases with an increase in signal level causing the meter to fluctuate in accordance with the strength of the received signal. The meter circuit is completed by turning the R.F. GAIN control ( $R_{11}$ ) full on (to the extreme right hand position). This activates switch  $SW_3$  which is ganged to the control. When switch  $SW_3$  is "on" the meter and the METER ADJ. resistor ( $R_{58}$ ) are shunted across resistor  $R_{57}$ .

(2) When receiving frequency modulated signals the meter indicates resonance by indicating the voltage developed across load resistors  $R_{40}$  and  $R_{41}$ . When the receiver is inexact tune with the received signal the voltages developed across the two load resistors cancel out while detuning the receiver on either side of the incoming signal frequency causes a difference in the voltage developed across each resistor which is shown on the meter by a deflection on either side of zero.

j. The beat frequency oscillator stage consists of a triode oscillator tube ( $V_{14}$ ) and a resonant circuit ( $L_5$ ). The frequency

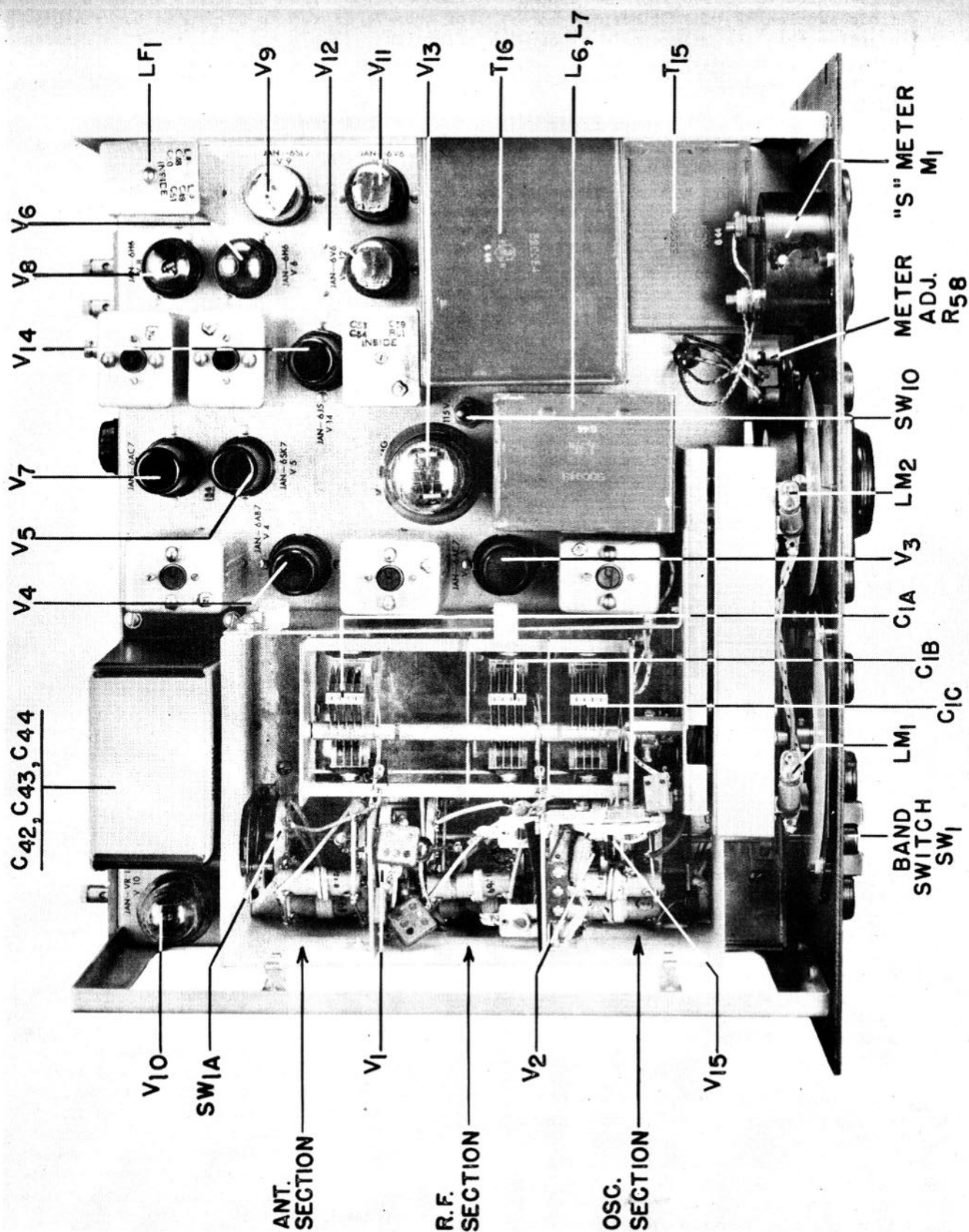


Figure 4. Radio Receiver CHL-46130-D, Top View Of Chassis

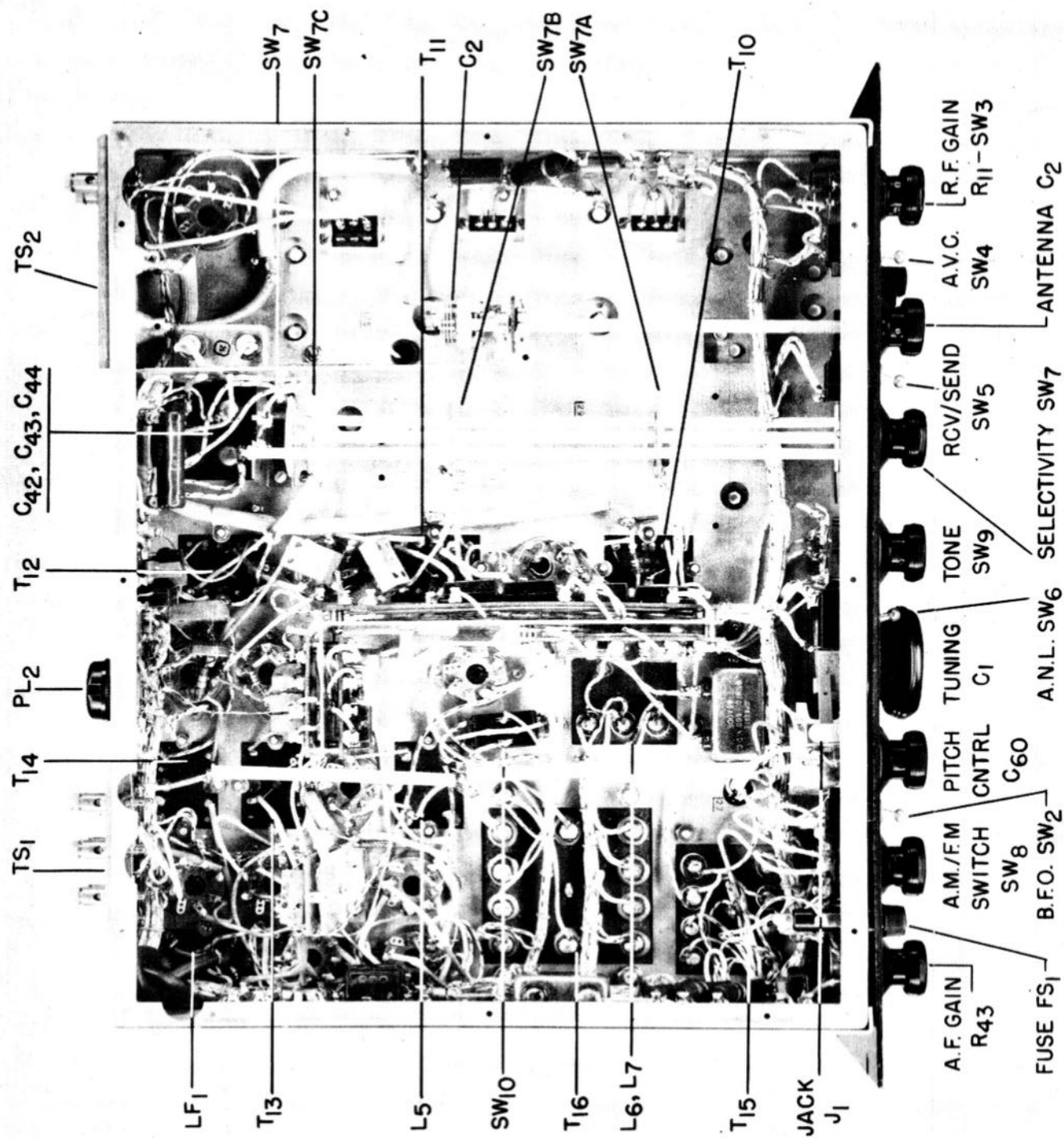


Figure 5. Radio Receiver CHL-46130-D, Bottom View Of Chassis

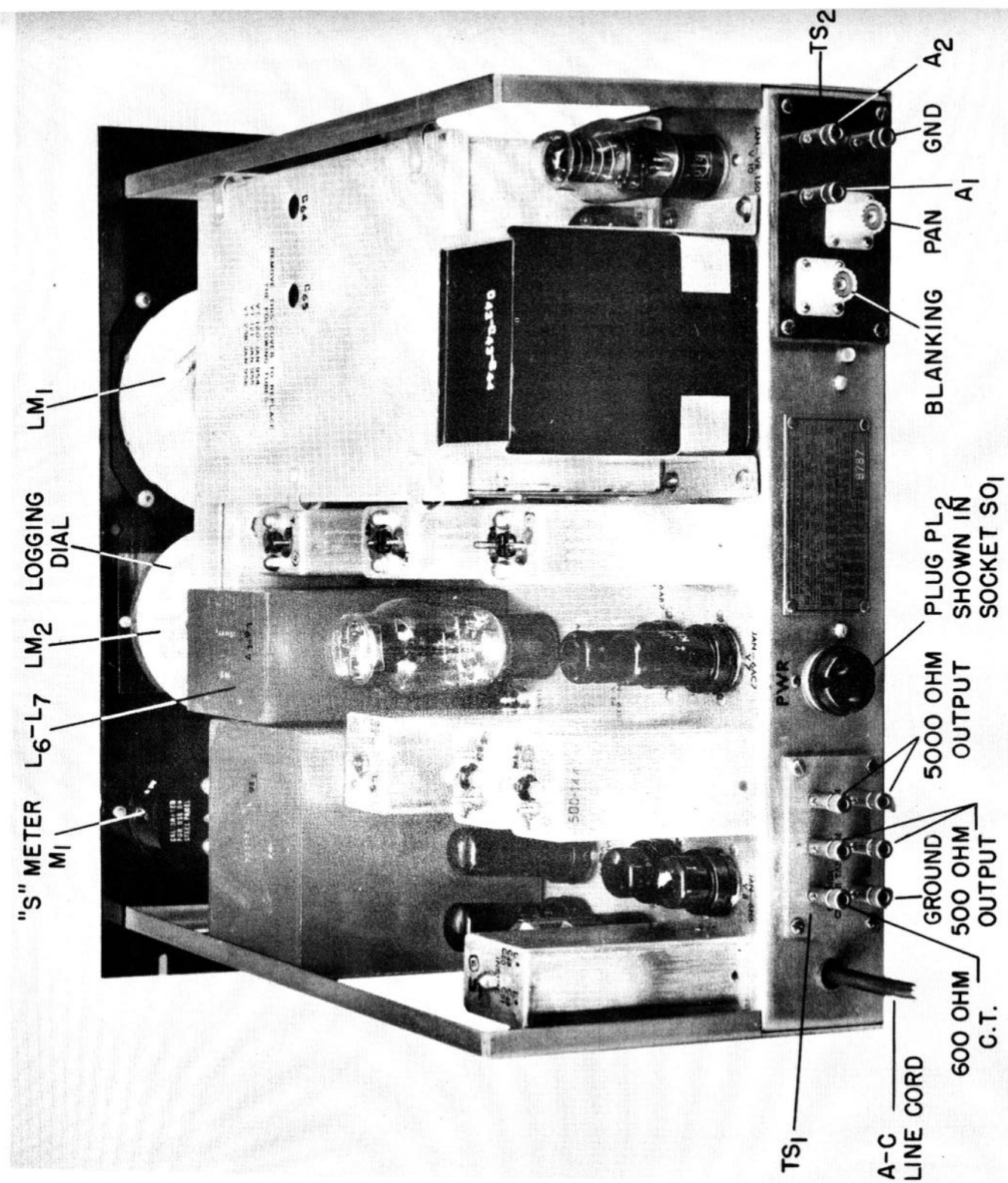


Figure 6. Radio Receiver CHL-46130-D, Top Rear View



of the oscillator is adjusted to approximately the i-f frequency plus 1000 cycles by varying the inductance of  $L_5$  with an adjustable iron slug. B.F.O. switch ( $SW_2$ ) activates this circuit by applying plate voltage to tube  $V_{14}$ . Capacitor  $C_{60}$  varies the pitch of the note to suit the operator.

k. The voltage regulator tube ( $V_{10}$ ) supplies a constant voltage to the plate and screen of the mixer tube ( $V_2$ ), the screen

grid of the second i-f amplifier tube ( $V_4$ ) and the plate of the high frequency oscillator tube ( $V_{15}$ ).

1. Socket  $SO_1$  provides for operation from an external d-c voltage source. When so operated the heater voltage is supplied directly to the tubes while the plate and screen voltage is applied through the filter network and voltage regulator tube ( $V_{10}$ ) just as when operating from a-c source.

## B. INSTALLATION

**B-1. CAUTION.**- Voltages appearing within the receiver chassis are high and dangerous. Exercise care in making adjustments. Before making any repairs on the receiver, remove the power cord plug from supply receptacle or disconnect the d-c source from socket  $SO_1$ .

**B-2. UNPACKING.**- Carefully unpack and inspect the receiver for possible damage during transit. Claim for any damage should be made immediately to the transportation carrier.

**B-3. INSPECTION.**- After the receiver has been unpacked and BEFORE power is applied, check the following items:

a. See that the tubes are secure and in their proper sockets. Reference to figure 4 will show their proper location. The three acorn type tubes are made accessible by removing the shield cover over the r-f section.

b. Check pilot lamps behind the translucent tuning dials. These can be checked by simply raising the cabinet cover.

c. Check the line fuse located in the fuse container on the front panel to see that it is in operating order.

**B-4. ANTENNA CONNECTIONS.**- Three terminals are provided at terminals strip  $TS_2$  located on the rear apron of the receiver's chassis. Terminals  $A_1$  and  $A_2$  are connected to the primary winding of the r-f stage transformers and the GND. terminal is connected to the receiver's ground system. Refer to figure 9 for suggested antenna.

a. **Single Wire Antenna.**- When receiving with a single wire antenna, connect a jumper between terminals  $A_2$  and GND. A single wire antenna of about 50 to 75 feet (including lead-in) is then connected to terminal  $A_1$ . This type of antenna works well where

the signal to noise ratio is relatively high and a more elaborate installation is not available. Erect the antenna as high and free from surrounding objects as possible.

b. **Doublet Antenna.**- The doublet antenna is recommended where receiving conditions are difficult or where maximum sensitivity is required over a relatively narrow range of frequencies. The transmission line from the antenna is connected to antenna terminals  $A_1$  and  $A_2$ . If a concentric line with a grounded outer conductor is used, connect the inner conductor to terminal  $A_1$ , the outer conductor to terminal  $A_2$  and connect a jumper between terminals  $A_2$  and GND. To determine the proper length in inches for the doublet antenna, divide 5540 by the frequency of reception in megacycles. After cutting the wire to the length determined above, cut it in half and insert an insulator at that point. Solder the two wires of the transmission line to each of the quarter wave sections at the insulator. Keep in mind that this type of antenna is directional broadside to its length and should be so oriented if maximum pickup from a certain direction is desired.

**B-5. POWER INPUT CIRCUITS.**- The receiver is designed to operate from either a 115/230-volt, 50-60 cycle, a-c power source, or from a 6-volt storage battery and 27C-volts of "B" battery or vibrator supply.

a. **A-C Operation.**- If the receiver is to be operated from an a-c line, check the setting of the 115/230-volt change-over switch ( $SW_{10}$ ), located on the chassis deck to the left of the power transformer, and see that it is set for the proper line voltage. Also see that the plug ( $PL_2$ ) on the rear apron of the receiver is in place. This is necessary to provide continuity in the power circuits. Refer to figure 3.

**b. D-C Operation.**- To operate the receiver from external batteries delivering 6-volts at 4.5 amperes and 270-volts at 145 milliamperes (or from a vibrator supply of like capacity), connect plug PL<sub>2</sub> as shown in figure 7 and insert it in socket SO<sub>1</sub> in place of the jumper plug used for a-c operation.

**B-6. AUDIO OUTPUT CIRCUITS.**- A headset or loudspeaker may be used with the receiver.

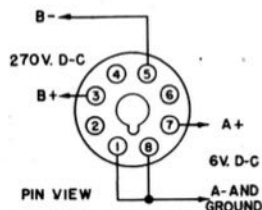


Figure 7. D-C Power Plug Connections

**a.** The headset jack (J<sub>1</sub>) marked PHONES and located on the front panel provides a 600 ohm outlet for headset operation. Both terminals of this outlet are insulated from ground. By connecting a jumper between the terminals marked 600 OHM C.T. and GND. on terminal strip TS<sub>1</sub>, located on the rear apron of the chassis, this 600 ohm line may be balanced to ground for other uses.

**b.** The speaker terminal board (TS<sub>1</sub>) located on the rear apron of the receiver's

chassis provides output impedances of 500 and 5000 ohms for loudspeaker operation.

**B-7. PANORAMIC ADAPTER.**- A coaxial cable connector (SO<sub>2</sub>) is provided at terminal strip TS<sub>2</sub> for connection of a panoramic adapter designed to be used with Model RBK receiving equipment. The panoramic adapter is coupled to the plate circuit of the receiver's converter tube V<sub>2</sub> through isolating resistor R<sub>71</sub>.

**B-8. BLANKING CIRCUIT CONNECTOR.**- A coaxial cable connector (SO<sub>3</sub>) is provided at terminal strip TS<sub>2</sub> for connection to an external blanking pulse generator designed to operate with the Model RBK receiving equipment. The blanking circuit connection is made to the screen grid of tube V<sub>1</sub> to provide instantaneous disabling of the receiver's r-f amplifier stage.

**B-9. REMOTE STAND-BY OPERATION.**- Remote control of the stand-by switch in the receiver can be obtained by removing the jumper wire between pins #3 and #4 and connecting leads to pins #3 and #4 of either the jumper plug (PL<sub>2</sub>) used for a-c operation or its substitute plug used for battery operation, and connecting the leads to an external relay or switch. Note: The remote relay or switch must be insulated for high voltage, since this switch is wired into the plate voltage circuit of the receiver.

## C. ADJUSTMENT AND OPERATION

**C-1. PANEL CONTROLS.**- Reading across the front panel from left to right the control markings and functions are as follows: (Refer to figure 1.

**a. R.F. GAIN (radio frequency gain) Control.**- It controls the sensitivity of the receiver. Ganged to this control is the "S" meter switch which connects the tuning meter into the circuit when the control is rotated completely to the right.

**b. BAND SWITCH.**- This switch is used to select the desired frequency range covering the frequencies shown on the main tuning dial.

**c. A.V.C. (Automatic volume control) Switch.**- It switches in a circuit which controls the sensitivity of the receiver. This action provides a more nearly constant audio output level over reasonable variations in signal strength at the antenna.

**d. ANTENNA Control.**- This control is used to compensate for misalignment of antenna transformers T<sub>1</sub>, T<sub>2</sub> and T<sub>3</sub> due to antenna impedance variations. Once set for a

given antenna its calibration will hold for a wide range of frequencies. Since this capacitor acts as a trimmer for the main tuning capacitor (C<sub>1A</sub>), its use will have a slight detuning effect on the high frequency end of Band 3 and will have to be "touched-up" to retune the desired signal.

**e. REC./SEND Switch.**- This switch is used to silence the receiver for short periods of time. It connects the high voltage to the receiver circuits when set at REC.

**f. SELECTIVITY Switch.**- This switch controls the a-c line voltage to the receiver when operating from an a-c power source and in addition sets the band width of the intermediate frequency amplifier stages in its SHARP and BROAD positions.

**g. TONE Switch.**- It controls a feedback circuit in the audio amplifier stages which allows the audio frequency response to be modified from bass boost through high fidelity to high frequency cut-off.

**h. A.N.L. Switch.**- This switch cuts in

a circuit which will increase the intelligibility of the received signal when a high noise level distorts the signal. The circuit clips the noise peaks in excess of the normal signal level. The switch should be left at OFF when the receiving conditions are normal.

i. TUNING Wheel.- This control varies the capacity of capacitor  $C_1$  which tunes the receiver to the desired frequency. The frequency of reception is read directly from the main tuning dial. The scale on the logging dial is used in conjunction with the outer-most scale on the main tuning dial for logging purposes.

j. PHONES Jack.- It is connected to the 600 ohm secondary winding of the output transformer and is insulated from the chassis. It can be used to feed a headset or a 600 ohm line.

k. METER ADJ.- This adjustment is used to set the "S" meter to its "0" signal position when the receiver is set for amplitude modulation reception.

l. PITCH CONTROL.- This control varies the pitch of the c-w signal for code reception.

m. B.F.O. Switch.- It turns on the beat frequency oscillator, used to produce the beat note for the reception of c-w (telegraph) signals.

n. A.M./F.M. Switch.- It connects the output of either the a-m detector or the f-m discriminator to the audio amplifier and switches the tuning meter from one circuit to the other.

o. "S" meter or tuning meter.- When the receiver is set to receive amplitude modulated signals the tuning meter indicates the carrier strength of the received signal. To put the meter in operation, turn the R.F. GAIN control to the extreme right until the switch ( $SW_3$ ) snaps "on". The meter is not used when receiving c-w signals.

When the receiver is set to receive frequency modulated signals the tuning meter is used to indicate resonance with the carrier. As the receiver is tuned through an f-m carrier the meter pointer will first deflect to one side of "0", return to "0" and deflect an equal distance on the opposite side of "0", and return to "0". The zero center position in the middle of the swing represents the correct setting of the receiver tuning dial and indicates resonance.

p. The FUSE holder contains a 3 amp., 250-volt fuse which protects the receiver against accidental overloads.

q. A.F. GAIN Control.- The audio output level of the receiver is controlled by varying the signal level to the grid of the first audio amplifier tube ( $V_9$ ).

## C-2. OPERATION.-

a. A.M. SIGNAL RECEPTION.- To receive amplitude modulated signals set the front panel controls as follows:

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tr td { vertical-align: top; padding-right: 20px; }
tr td { vertical-align: top; }
SELECTIVITY switch	- Set at A.C. OFF when the set is not in use. Set at SHARP for reception of phone signals.
A.M./F.M. switch	- Set at A.M.
BAND SWITCH	- Set to band covering desired frequency
A.V.C.	- Set at ON
REC./SEND switch	- Set at REC. Set in SEND position to disable the receiver for short periods.
B.F.O. switch	- Set at OFF
PITCH CONTROL	- Not used
TUNING wheel	- Set dial to frequency of desired signal adjust for maximum tuning meter reading
R.F. GAIN control	- Turn to right until tuning meter switch snaps on
ANTENNA trimmer	- Adjust for maximum tuning reading
A.F. GAIN control	- Adjust for desired signal level at headset or speaker
TONE switch	- Set at HIGH FID. or BASS BOOST when signal to noise ratio is high or at NORMAL or LOW when signal to noise ratio is low.
A.N.L. switch	- Set at OFF unless background noise is excessive

b. F-M SIGNAL RECEPTION.- To receive frequency modulated signals set the front panel controls as follows:

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tr { margin-bottom: 10px; }
tr td { vertical-align: top; padding-right: 20px; }
tr td { vertical-align: top; }
| SELECTIVITY switch | - Set at A. C. OFF when set is not in use. Set at BROAD for reception of phone signals. |
| A.M./F.M. switch | - Set at F.M. |

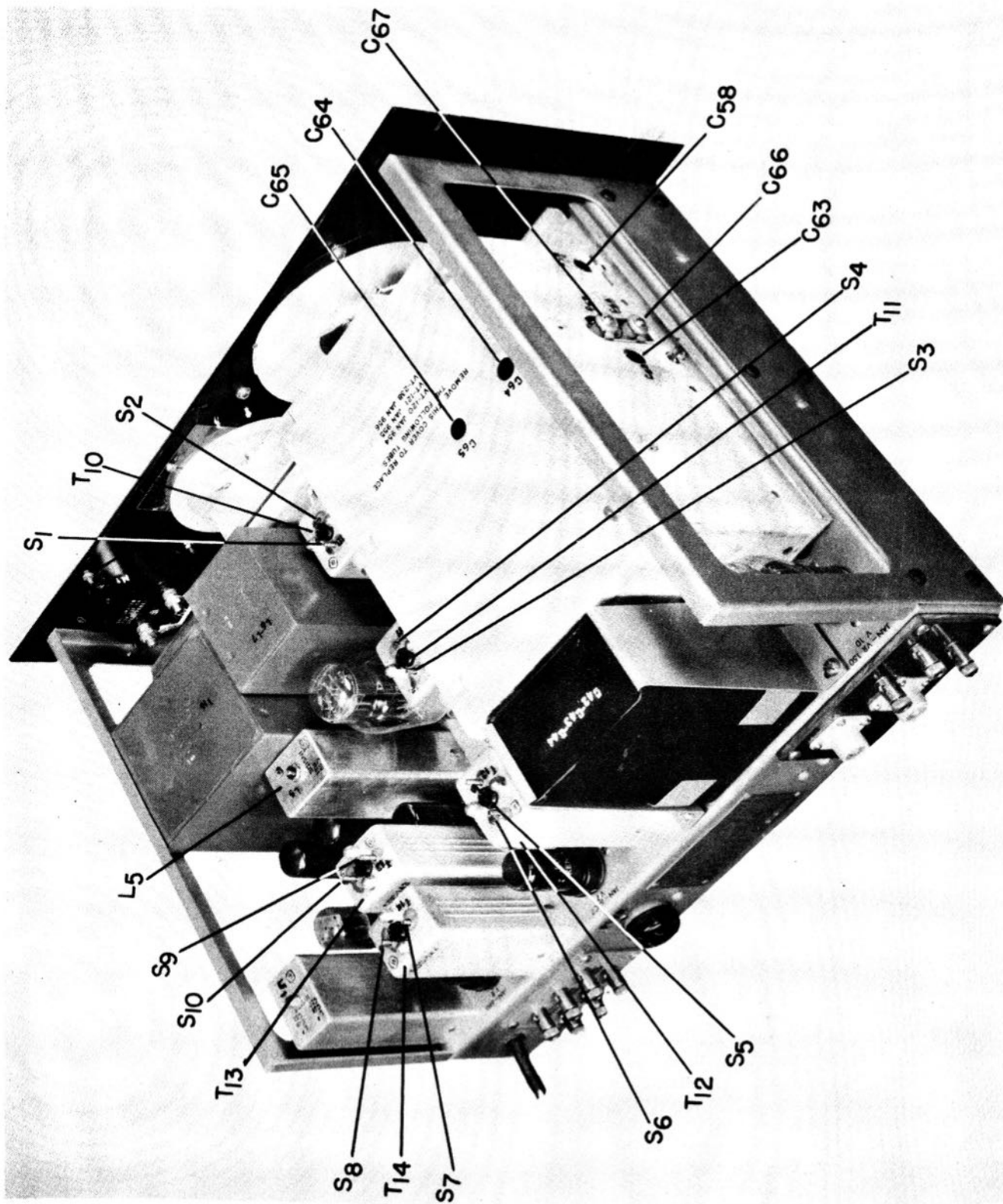


Figure 8. Radio Receiver CHL-46130-D, Top View Showing Alignment Points



- BAND SWITCH - Set at band covering desired frequency.
- A.V.C. switch - Not used
- REC./SEND switch - Set at REC. Set in SEND position to disable the receiver for short periods.
- B.F.O. switch - Set at OFF
- PITCH CONTROL - Not used
- TUNING wheel - Set dial to frequency of desired signal adjust for center "0" position of tuning meter.
- R.F. GAIN control - Turn all the way to the right
- ANTENNA TRIMMER - Adjust for maximum audio level
- A.F. GAIN control - Adjust for desired signal level at headset or speaker.
- TONE switch - Set at BASS BOOST or HIGH FID.
- A.N.L. switch - Set at OFF

c. C-W (TELEGRAPH) RECEPTION.- To receive continuous-wave (telegraph) signals set the front panel controls as follows:

- SELECTIVITY switch - Set at A.C. OFF when the set is not in use. Set at SHARP for c-w telegraph reception.
- A.M./F.M. switch - Set at A.M.
- BAND SWITCH - Set to band covering desired frequency
- A.V.C. switch - Set at OFF
- REC./SEND switch - Set at REC. Set in SEND position when disabling receiver for short periods of time.
- B.F.O. switch - Set at ON

- PITCH CONTROL - Adjust to produce approximately a 1000 cycle code signal.
- TUNING wheel - Set dial to frequency of signal. Tune for maximum signal level at headset or speaker
- R.F. GAIN control - Turn up as high as the signal strength of the received signal will allow
- ANTENNA trimmer - Adjust for maximum signal level at headset or speaker
- A.F. GAIN control - Adjust for desired signal level at headset or speaker
- TONE switch - Set at LOW

C-3. CALIBRATION AND LOGGING.- The three frequency ranges shown on the main tuning dial are calibrated directly in megacycles. The fourth or outside scale on the calibrated dial is used for logging purposes. The logging scale runs from 1 to 23. Each of the 23 divisions are further divided into 100 parts by the vernier dial scale, located just above the TUNING wheel. The vernier dial makes one revolution as the calibrated dial moves one division along the logging scale, hence, the log reading will be the calibrated dial log reading followed by a decimal point and the vernier dial reading.

C-4. "S" METER ADJUSTMENT.- With the set turned off check the resting position of the meter. Adjust the screw on the meter face for zero. (Right side of meter face.) Set up the receiver for amplitude modulation reception and set the receiver at a frequency not being used for communications. With zero signal level and no noise being received set the METER ADJ. screw located on the front panel for an "S" meter reading of zero db. (left side of meter scale).

#### D. ALIGNMENT AND SERVICE

CAUTION - Voltages at various points in the r-f stages and under the chassis are sufficiently high to produce a severe shock. When working on the set avoid contact with the high voltage points and remember, improper or rough handling may disable certain component parts. BE CAREFUL.

D-1. INSPECTION.- All components of the radio set should be given a thorough inspection upon issue and at regular intervals thereafter. Keep the equipment dry. Moisture, even in a completely tropicalized

set may cause deterioration of material and produce general unsatisfactory operation. Dust and dirt materially effect both electrical and mechanical operation. Keep the various parts clean especially the tuning capacitors and gear drive. A minute amount of oil in the gear drive occasionally will provide smoother operation. Do not oil the condenser wipers. Noisy reception may be caused by dirty condenser wipers, gain controls, switches, loose connections in the cables, tubes, wiring contacts etc. in the installation. Do not oil any of the switch

contacts. Check accessible connections and tubes regularly making sure that all contacts are clean and tight and that tubes are held securely in their sockets.

**D-2. REPLACING TUBES, LAMPS AND FUSES.-** All tubes with the exception of the three acorn types are accessible at the top of the chassis. The three acorn tubes are reached by removing the top cover of the r-f assembly. These tubes should be inserted with the short end of the body in the socket. The two pilot lamps, LM<sub>1</sub> and LM<sub>2</sub>, are identical and are located behind the translucent dials. They are of the bayonet type and are removed by pressing down slightly in the socket and turning counter-clockwise. The fuse is replaceable from the front panel. It is contained in the bayonet type holder that is removed by pressing in slightly and turning counter-clockwise to release.

### **D-3. ALIGNMENT.-**

**a. GENERAL.-** The receiver has been carefully aligned at the factory and alignment should not be attempted unless it is known that the adjustments have been tampered with or that tubes of a different manufacturer have been substituted. The equipment required to align this receiver will be:

- (1) Signal Generator capable of tuning from 5 to 140 MC.
- (2) Non-metallic screw driver
- (3) 50 ohm non-inductive resistor for a dummy antenna
- (4) Output meter.

#### **b. I-F ALIGNMENT.-**

(1) Disconnect the grid lead of the 954 converter tube (V<sub>2</sub>) and connect the signal generator output between the grid and ground. Make the connection with a small clip or wind a piece of flexible wire around the grid terminal, but do not attempt to solder a lead to the terminal as the heat is sure to crack the glass envelope. Connect the output meter to either the headset jack or the speaker terminal board.

(2) Set the controls on the receiver as follows:

- (a) R.F. GAIN control at maximum gain.
- (b) A.F. GAIN control at maximum gain.
- (c) SELECTIVITY switch at SHARP.

- (d) AM/FM switch AM.
- (e) BAND SWITCH at band #2
- (f) A.V.C. switch at OFF.
- (g) SEND/REC. switch at REC.
- (h) A.N.L. switch at OFF.
- (i) B.F.O. switch at OFF.
- (j) TONE control at NORMAL.

(3) Set the signal generator frequency at 5.25 MC. and with the 400 cycle modulation turned on, align transformer T<sub>10</sub>, T<sub>11</sub>, T<sub>12</sub> and T<sub>13</sub> by adjusting the slug adjustment screws S<sub>1</sub>, S<sub>2</sub>, S<sub>3</sub>, S<sub>4</sub>, S<sub>5</sub>, S<sub>6</sub>, S<sub>9</sub> and S<sub>10</sub>. Refer to figure 8 for location of these adjustment screws. A bakelite screw driver with a metal or insulated tip is necessary for accurate alignment.

(4) Repeat the alignment procedure at least once to insure an accurate alignment.

(5) The discriminator transformer T<sub>14</sub> is aligned as follows:

(a) Set the SELECTIVITY switch at BROAD and FM/AM switch at FM.

(b) With the signal generator set at the 5.25 MC. i-f frequency and with the 400 cycle modulation on, rotate the slug adjustment screw S<sub>8</sub> until the signal level read on the output meter drops to zero. This null point is approached very suddenly, therefore, the slug adjustment screw must be turned very slowly. NOTE: The output of the signal generator should be approx. 1000 microvolts for good results. Back off the audio gain slightly if necessary.

(c) Now detune this adjustment slightly so that the output meter gives a readable indication.

(d) Adjust the primary slug adjustment, S<sub>7</sub>, of the discriminator transformer for maximum response.

(e) Retune the secondary slug adjustment until the output again drops to zero.

(f) Detune the signal generator to a frequency lower than the i-f frequency until the maximum output point is reached. Note the output meter reading and the frequency deviation from the i-f frequency. (5.25 MC.)

(g) Repeat the procedure above the i-f frequency. The frequency deviation and maximum output should be the same for good balance. If they are not, then tune the signal generator to the lower of the two peaks and adjust the primary slug adjustment, S<sub>7</sub>, until the output rises an amount equal to about half the difference of the two outputs previously noted.

(h) Retest for balance as above and readjust the primary slug adjustment until both maximum readings are alike when the signal generator is detuned approximately the same amount on either side of resonance (5.25 MC.) If a balance cannot be obtained, it is an indication that the discriminator transformer secondary slug adjustment has been adjusted off its proper center and will require a very slight readjustment in either direction. The direction of adjustment that will cause the off-time peaks to assume the same values is the correct one. Care must be taken in adjusting the discriminator secondary control as even a very slight misadjustment will result in distortion in frequency modulated signals.

c. B.F.O. ADJUSTMENT.— With the signal generator connected as for i-f alignment above, set the generator's frequency to 5.25 MC. and turn off the 400 cycle modulation. Turn on the receiver's B.F.O. switch and back off the A.F. GAIN control slightly. Adjust the iron core screw on top of coil L<sub>5</sub> until a 1000 cycle note is obtained in the headset. The headset should replace the output meter for this operation. Note that the 1000 cycle note appears at two settings of this screw. Either setting is useable. It merely means that the oscillator is set 1000 cycles above or below the i-f frequency.

d. R-F ALIGNMENT.— Refer to figure 8 for location of alignment controls.

(1) Connect the signal generator to the antenna terminals A<sub>1</sub> and A<sub>2</sub> and wire the dummy antenna resistor (50 ohm noninductive resistor) across the generator terminals. Connect the output meter to the speaker terminals.

(2) Set the controls on the receiver as for i-f amplifier alignment. Refer to paragraph D-3. b. (2).

(3) Turn on 400 cycle tone modulation on the signal generator.

(4) Align the three bands as follows:

(a) BAND 1.

1. Set signal generator and receiver at 45 MC.
2. Adjust trimmer capacitor C<sub>66</sub> for maximum output. Note that the frequency at which the receiver's oscillator operates on this band, is higher than the signal frequency.
3. Adjust trimmer capacitor C<sub>63</sub> for maximum output.
4. Set signal generator and receiver at 30 MC.
5. Set padder capacitor C<sub>58</sub> for maximum output while rocking the tuning control to obtain the optimum setting of the padder.
6. Repeat the above operations for alignment of the high frequency end of the band as described.
7. Check the 40 MC. check point for alignment.

(b) BAND 2.

1. Set signal generator and receiver at 80 MC.
2. Adjust trimmer capacitor C<sub>67</sub> for maximum output. Note that the frequency at which the receiver's oscillator operates on this band is lower than the signal frequency.
3. Adjust trimmer capacitor C<sub>64</sub> for maximum output.
4. No padder capacitor adjustment is provided for the low frequency end of this band.
5. Check the 60 MC. check point for alignment.

(c) BAND 3.

1. Set signal generator and receiver at 135 MC.
2. Adjust trimmer capacitor C<sub>65</sub> for maximum output. Rock the tuning control while making the adjustment to obtain the optimum settings.
3. It is not recommended that the frequency of the oscillator in this band be adjusted except at the factory or at a depot. Should it be impractical to return the receiver to a depot or the factory for adjustment, then make the following adjustments:

a. Remove the top cover of the r-f unit and locate the high frequency oscillator coil T<sub>9</sub>.

b. Set the signal generator and receiver at 135 MC.

c. Locate the white cellanese wire on the coil form of transformer T<sub>9</sub> and carefully shift its position for maximum output. Note that the frequency at which the receiver's oscillator operates on this band is lower than the signal frequency.

d. Set the signal generator and receiver at 90 MC.

e. Locate the heavy tinned wire on the coil form of transformer T<sub>9</sub> and carefully shift the turns until maximum signal output is obtained. Note that this transformer does not have a padding capacitor.

f. Recheck the high frequency end of the band and then cement the windings in place with "Q-Max" or equivalent low loss cement.

g. Set the signal generator and receiver at 135 MC.

h. Reset trimmer capacitor C<sub>65</sub> for maximum output.

### E. ELECTRICAL AND MECHANICAL DATA

**E-1. RESISTANCE CHART.-** All measurements were made from the tube socket terminals to ground. The tubes were in their sockets. The power was disconnected from the receiver, all front panel switches were

set at ON and both GAIN controls were turned to their maximum output position. The AM/FM switch was set at A.M. All measurements were made with a Weston Model 772 analyzer.

#### ACORN TYPE TUBES

TUBE	JAN	PIN						
		H	G1	G2	G3	P	H	K
V <sub>1</sub>	956	very high	8.5	23,000	250	42,000	0	250
V <sub>2</sub>	954	0	0	160,000	0	34,000	very high	2,000
V <sub>15</sub>	955	0	21,500	X	X	38,000	very high	0

#### STANDARD TYPE TUBES

TUBE	JAN	PIN							
		1	2	3	4	5	6	7	8
V <sub>3</sub>	6AC7	0	0	0	over 500,000	170	75,000	0	30,000
V <sub>4</sub>	6AB7	0	0	0	over 500,000	180	34,000	0	30,000
V <sub>5</sub>	6SK7	0	0	290	over 500,000	290	22,500	0	31,000
V <sub>6</sub>	6H6	0	0	over 500,000	0	over 500,000	NC	0	over 500,000
V <sub>7</sub>	6AC7	0	0	0	33,500	0	20,000	0	20,000
V <sub>8</sub>	6H6	0	0	120,000	240,000	120,000	NC	0	0
V <sub>9</sub>	6SL7GT	over 500,000	295,000	5750	100,000	310,000	5750	0	0
V <sub>10</sub>	VR-150/30	0	0	33,000	0	33,000	NC	33,000	NC
V <sub>11</sub>	6V6GT/G	0	0	30,000	30,000	340,000	NC	0	250
V <sub>12</sub>	6V6GT/G	0	0	30,000	30,000	340,000	NC	0	250
V <sub>13</sub>	5U4G	NC	30,000	NC	45	NC	45	NC	30,000
V <sub>14</sub>	6U5	0	0	54,000	NC	50,000	NC	0	0

NC - No Connection

X - No Pin



**E-2. VOLTAGE CHART.**- All measurements were made from the tube socket terminals to ground. The tubes were in their sockets. All front panel switches were set at ON (REC.-SEND switch at REC.) and both GAIN controls were turned to their maximum output position. The AM/FM switch was set at AM, the SELECTIVITY switch at SHARP, and

the BAND SWITCH at #1 position. A jumper was connected across the antenna terminals A<sub>1</sub>, A<sub>2</sub> and GND, and a 5000-ohm 10-watt resistor was connected across the 5000 ohm speaker terminals to protect the receiver components during this check. All measurements were made with an RCA Volt Ohmyst Junior and with a line voltage of 117-volts.

#### ACORN TYPE TUBES

TUBE	JAN	PIN						
		H	G1	G2	G3	P	H	K
V <sub>1</sub>	956	6.3 (a-c)	0	100	2.8	160	0	2.8
V <sub>2</sub>	954	0	0	80	4.2	120	6.3 (a-c)	4.2
V <sub>15</sub>	955	0	-2.6	X	X	100	6.3 (a-c)	0

#### STANDARD TYPE TUBES

TUBE	JAN	PIN							
		1	2	3	4	5	6	7	8
V <sub>3</sub>	6AC7	0	0	0	0 -3	2.3 1.5	140 180	6.3 (a-c)	240 260
V <sub>4</sub>	6AB7	0	0	0	*00/ -2.8	+1.75 0.8	120 125	6.3 (a-c)	240 260
V <sub>5</sub>	6SK7	0	6.3 (a-c)	3.9 4	0	1.73 4	+1.05 100	0	235 240
V <sub>6</sub>	6H6	0	0	-5.6	0	-6.8	X	6.3 (a-c)	-5.8
V <sub>7</sub>	6AC7	0	0	0	-0.9	0	78	6.3 (a-c)	78
V <sub>8</sub>	6H6	0	0	-1.0	0	-1.0	X	6.3 (a-c)	0
V <sub>9</sub>	6SL7GT	0	150	2.2	0	150	2.2	0	6.3 (a-c)
V <sub>10</sub>	VR-150/30	NC	0	120	X	120	X	120	NC
V <sub>11</sub>	6V6GT/G	0	6.3 (a-c)	280	260	0.2	X	0	14
V <sub>12</sub>	6V6GT/G	0	6.3 (a-c)	260	250	0.2	X	0	14
V <sub>13</sub>	5U4G	0	300	X	280	X	280	X	300
V <sub>14</sub>	6J5	0	0	110	X	-7.8	X	6.3 (a-c)	0

NC - No Connection

X - No pin

\* - Tie Lug

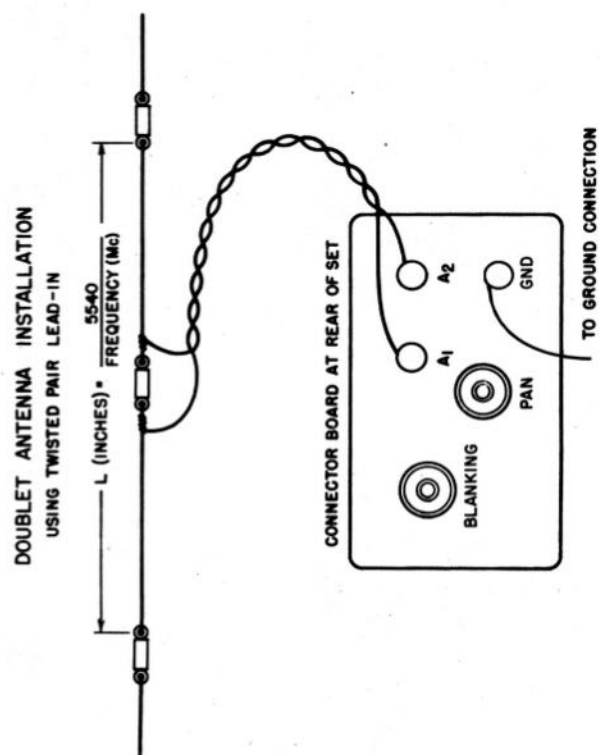
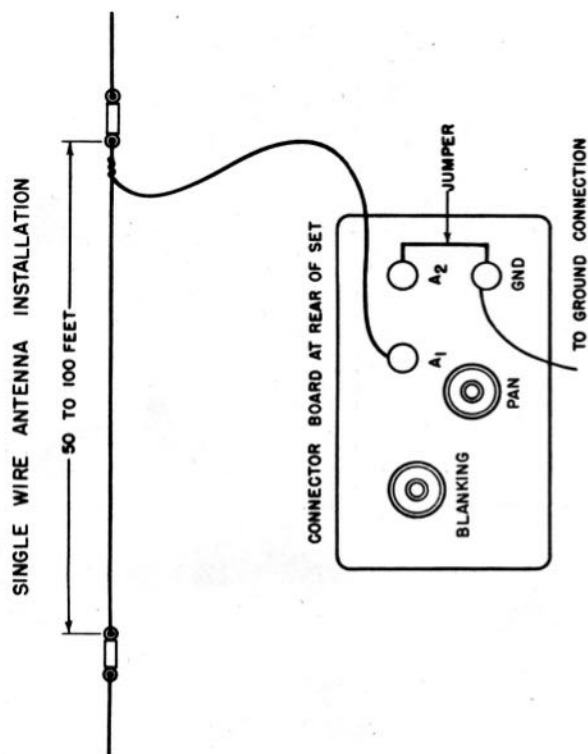
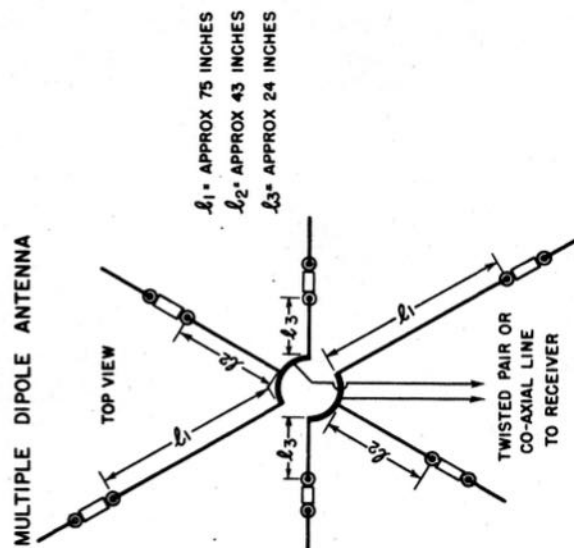
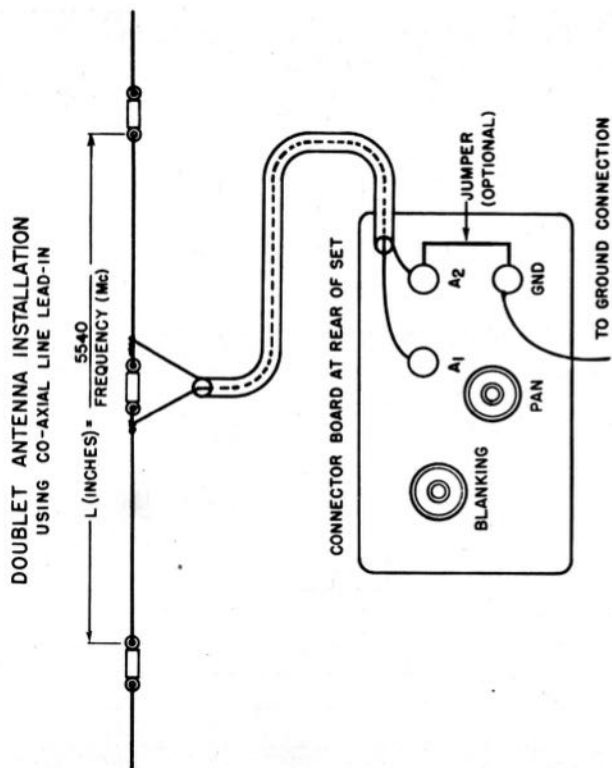
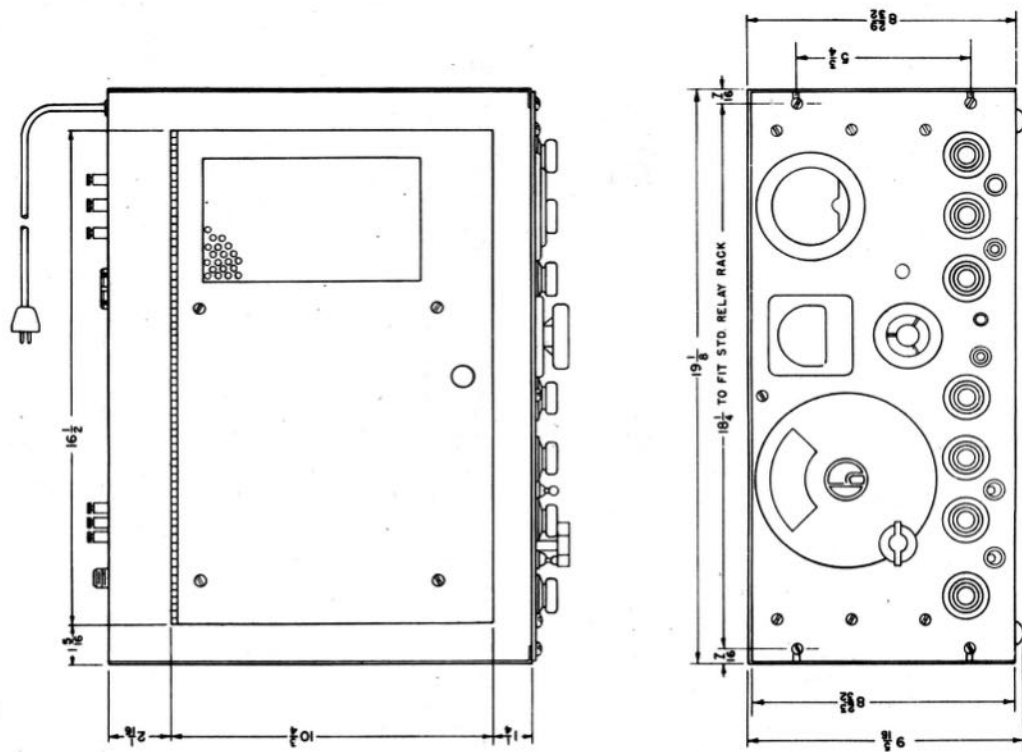


Figure 9. Recommended Antenna Installations



WEIGHT - 78 LBS.

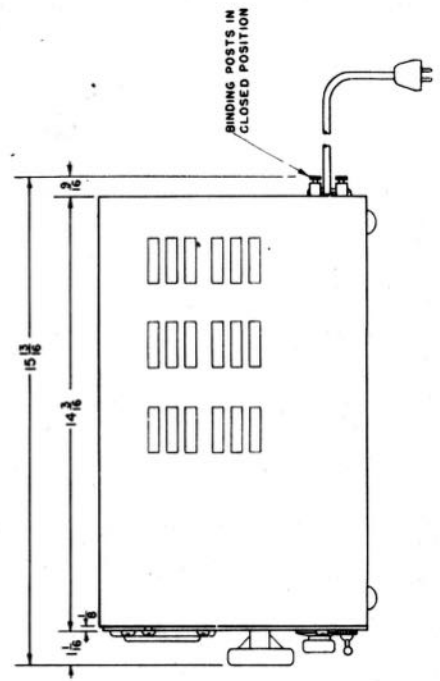


Figure 10. Radio Receiver CHL-46130-C, Outline Dimensional Sketch

F. LIST OF REPLACEABLE PARTS - MODEL RBK - ( )

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR'S. PART NO.
R <sub>1</sub>	Resistor, fixed, 270 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long	Cathode bias for tube V <sub>1</sub>	ASA	RC21AE271K
R <sub>2</sub>	Resistor, fixed, 1000 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>3</sub> , R <sub>8</sub> , R <sub>21</sub> , R <sub>27</sub> , R <sub>67</sub> Same as R <sub>2</sub>	Screen voltage dropping for tube V <sub>1</sub>	ASA	RC21AE102K
R <sub>3</sub> R <sub>4</sub>	Resistor, fixed, 10,000 ohms $\pm$ 20%, 2 watt, carbon, insulated, 0.342" O.D. x 1.76" long, humidity resistant, two axial #19AWG wire leads 1- $\frac{1}{2}$ " long	Plate decoupling for tube V <sub>1</sub> Plate decoupling for tube V <sub>1</sub>	- ASA	- RC41AE103M
R <sub>5</sub>	Resistor, fixed, 2200 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>29</sub>	Cathode bias for tube V <sub>2</sub>	ASA	RC21AE222K
R <sub>6</sub>	Same as R <sub>2</sub>	Screen voltage dropping for tube V <sub>2</sub>	-	-
R <sub>7</sub>	Resistor, fixed, 100,000 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long, same as R <sub>33</sub> , R <sub>40</sub> , R <sub>41</sub> , R <sub>48</sub> , R <sub>51</sub>	Screen voltage dropping for tube V <sub>2</sub>	ASA	RC21AE104K
R <sub>8</sub>	Resistor, fixed, 1.5 megohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>69</sub>	BASS BOOST tone control for tubes V <sub>11</sub> and V <sub>12</sub>	ASA	RC21AE155K

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR'S. PART NO.
R <sub>9</sub>	Resistor, fixed, 10 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>16</sub> , R <sub>26</sub>	1st I-F band expansion on transformer T <sub>10</sub>	ASA	RC21AE100K
R <sub>10</sub>	Resistor, not a replaceable part. Refer to description of transformer T <sub>10</sub> . Shown for reference only.	A-V-C decoupling for tube V <sub>3</sub>	-	-
R <sub>11</sub>	Resistor, variable 10,000 ohms $\pm$ 20%, #8 reversed taper, shaft 1" long x $\frac{1}{4}$ " dia., 3 solder lug terminals with the variable contact located in the center and the fixed contacts 1-7/16" apart, no taps; includes a toggle action switch (SW <sub>3</sub> ) on rear which closes the circuit when the control is turned to the extreme right (clockwise)	R.F. GAIN control	CT type 135	25C058G
R <sub>12</sub>	Resistor, fixed 1.0 megohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long	BASS BOOST tone control for tubes V <sub>11</sub> and V <sub>12</sub>	ASA	RC21AE105K
R <sub>13</sub>	Resistor, fixed 120 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated 0.249" O.D. x 0.655" long, humidity resistant, two axial #21 AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>20</sub>	Cathode bias for tube V <sub>3</sub>	ASA	RC21AE121K
R <sub>14</sub>	Resistor, fixed, 39,000 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long	Screen voltage dropping for tube V <sub>3</sub>	ASA	RC21AE393K

F. LIST OF REPLACEABLE PARTS - (Cont'd).

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
R <sub>15</sub>	Resistor, fixed, 330 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>22</sub> , R <sub>25</sub> , R <sub>62</sub>	Plate decoupling for tube V <sub>3</sub>	ASA	RC21AE331K
R <sub>16</sub>	Same as R <sub>9</sub>	2nd I-F band expansion on trans- former T <sub>11</sub>	-	-
R <sub>17</sub>	Resistor, fixed, 33 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long, same as R <sub>18</sub> , R <sub>55</sub> , R <sub>57</sub> , R <sub>65</sub>	Degeneration for tube V <sub>3</sub>	ASA	RC21AE330K
R <sub>18</sub>	Same as R <sub>17</sub>	Parasitic suppressor for tube V <sub>5</sub>	-	-
R <sub>19</sub>	Resistor, not a replaceable part. Refer to description of transformer T <sub>11</sub> . Shown for reference only	A-V-C decoupling for tube V <sub>4</sub>	-	-
R <sub>20</sub>	Same as R <sub>13</sub>	Cathode bias for tube V <sub>4</sub>	-	-
R <sub>21</sub>	Same as R <sub>2</sub>	Screen voltage dropping for tube V <sub>4</sub>	-	-
R <sub>22</sub>	Same as R <sub>15</sub>	Plate decoupling for tube V <sub>4</sub>	-	-
R <sub>23</sub>	Resistor, fixed, 10 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long	3rd I-F band expansion on trans- former T <sub>12</sub>	ASA	RC21AE100K
R <sub>24</sub>	Resistor, fixed, 470,000 ohms $\pm$ 10%, $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>35</sub> , R <sub>42</sub> , R <sub>44</sub> , R <sub>45</sub> , R <sub>49</sub> , R <sub>50</sub> , R <sub>56</sub>	Grid return for tube V <sub>5</sub>	ASA	RC21AE474K

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
R <sub>25</sub> R <sub>26</sub>	Same as R <sub>15</sub> Same as R <sub>9</sub>	Cathode bias for tube V <sub>5</sub> Parasitic suppressor for tube V <sub>1</sub>	- -	- -
R <sub>27</sub>	Same as R <sub>2</sub>	Plate decoupling for tube V <sub>5</sub>	-	-
R <sub>28</sub>	Resistor, fixed, 7500 ohms $\pm$ 5%, 10 watt, wire wound, coated with baked vitreous enamel, 3/8" O.D. x 1-3/4" long, resistance wire bonded to solder lug at each end to which #18AWG wire leads 1-3/8" long are attached	Screen voltage dropping for tubes V <sub>1</sub> , V <sub>5</sub> , and V <sub>7</sub>	IRC type AB	24BG752D
R <sub>29</sub>	Same as R <sub>5</sub>	Screen and plate voltage dropping for tube V <sub>7</sub>	-	-
R <sub>30</sub>	Resistor, fixed, 22,000 ohms $\pm$ 10%, 2 watt, carbon, insulated, 0.342" O.D. x 1.76" long, humidity resistant two axial #19AWG wire leads 1-1/2" long; same as R <sub>60</sub>	Screen voltage dropping for tube V <sub>7</sub>	ASA	RC41AE223K
R <sub>31</sub>	Resistor, fixed, 47,000 ohms $\pm$ 10%, 1/2 watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resisting, two axial #21AWG wire leads 1-1/2" long, same as R <sub>53</sub> , R <sub>54</sub>	Diode load for tube V <sub>6</sub>	ASA	RC21AE473K
R <sub>32</sub>	Resistor, fixed, 1 megohm $\pm$ 10%, 1/2 watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1-1/2" long	A-N-L load	ASA	RC21AE105K
R <sub>33</sub> R <sub>34</sub>	Same as R <sub>7</sub> Resistor, fixed, 220,000 ohms $\pm$ 10%, 1/2 watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG leads 1-1/2" long; same as R <sub>36</sub> , R <sub>39</sub>	Diode load for tube V <sub>6</sub> Diode load for tube V <sub>6</sub>	- ASA	- RC21AE224K



F. LIST OF REPLACEABLE PARTS - (Cont'd).

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
R <sub>35</sub> R <sub>36</sub> R <sub>37</sub>	Same as R <sub>24</sub> Same as R <sub>34</sub> Resistor, fixed 15,000 ohms $\pm 10\%$ , $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21 AWG wire leads 1- $\frac{1}{2}$ " long	A-V-C decoupling Diode load for tube V <sub>6</sub> Primary load for discriminator transformer T <sub>14</sub>	- - ASA	- - RC21AE153K
R <sub>38</sub>	Resistor, fixed, 56,000 ohms $\pm 10\%$ , $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21 AWG wire leads 1- $\frac{1}{2}$ " long	Grid return for tube V <sub>7</sub>	ASA	RC21AE563K
R <sub>39</sub> R <sub>40</sub> R <sub>41</sub> R <sub>42</sub>	Same as R <sub>34</sub> Same as R <sub>7</sub> Same as R <sub>7</sub> Same as R <sub>24</sub>	Grid return for tube V <sub>7</sub> Diode load for tube V <sub>8</sub> Diode load for tube V <sub>8</sub> De-emphasis network for tube V <sub>8</sub>	- - - -	- - - -
R <sub>43</sub>	Resistor, variable, 1 megohm $\pm 20\%$ , carbon, #6 taper, shaft 1" long x $\frac{1}{4}$ " dia., 3 solder lug terminals with the variable contact located in the center and the fixed contacts 1-7/16" apart, no taps	A.F. GAIN control	CT type 125	25C059
R <sub>44</sub> R <sub>45</sub> R <sub>46</sub>	Same as R <sub>24</sub> Same as R <sub>24</sub> Resistor, fixed, 4700 ohms $\pm 10\%$ , $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21 AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>47</sub> , R <sub>63</sub>	Plate load for tube V <sub>9</sub> Plate load for tube V <sub>9</sub> Cathode bias for tube V <sub>9</sub>	- - ASA	- - RC21AE472K
R <sub>47</sub> R <sub>48</sub> R <sub>49</sub>	Same as R <sub>46</sub> Same as R <sub>7</sub> Same as R <sub>24</sub>	Cathode bias for tube V <sub>9</sub> Normal tone control for tubes V <sub>11</sub> and V <sub>12</sub> Grid return for tube V <sub>11</sub>	- - -	- - -



F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG.CODE AND TYPE NO.	CONTR'S. PART NO.
R <sub>50</sub> R <sub>51</sub> R <sub>52</sub>	Same as R <sub>24</sub> Same as R <sub>7</sub> Resistor, fixed, 220 ohms $\pm$ 10%, 2 watt, carbon, insulated, 0.342", O.D. x 1.76" long humidity resistant, two axial #19AWG leads 1- $\frac{1}{2}$ " long; same as R <sub>70</sub>	Grid return for tube V <sub>12</sub> Grid return for tube V <sub>9</sub> Cathode bias for tubes V <sub>11</sub> and V <sub>12</sub>	- - ASA	- - RC41AE221K
R <sub>53</sub>	Same as R <sub>31</sub>	Tone control on tubes V <sub>11</sub> and V <sub>12</sub>	-	-
R <sub>54</sub>	Same as R <sub>31</sub>	Tone control on tubes V <sub>11</sub> and V <sub>12</sub>	-	-
R <sub>55</sub>	Same as R <sub>17</sub>	Degeneration for tube V <sub>4</sub>	-	-
R <sub>56</sub>	Same as R <sub>24</sub>	"S" meter current limiting	-	-
R <sub>57</sub>	Same as R <sub>17</sub>	"S" meter shunt	-	-
R <sub>58</sub>	Resistor, variable, 1500 ohms $\pm$ 20%, wire wound, st. line taper, shaft 3/8" long x $\frac{1}{4}$ " dia. slotted 1/16" x 1/16", 3 solder lug terminals with the variable contact located is the center and the fixed contacts 1-7/16" apart, no taps.	"S" METER ADJ.	CT type 125	25C060
R <sub>59</sub>	Resistor, fixed, 3300 ohms $\pm$ 5%, 10 watt, wire wound, coated with baked vitreous enamel 3/8" O.D. x 1-3/4" long, resistance wire bonded to solder lug at each end to which #12AWG wire leads 1-3/8" long are attached.	Voltage dropping for tube V <sub>10</sub>	IRC type AB	24BG332D
R <sub>60</sub>	Same as R <sub>30</sub>	Plate decoupling for tube V <sub>14</sub>	-	-
R <sub>61</sub>	Resistor, not a replaceable part. Refer to description of inductor L <sub>5</sub> . Shown for reference only.	Grid return for tube V <sub>14</sub>	-	-

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
R <sub>62</sub>	Same as R <sub>15</sub>	Plate decoupling for tube V <sub>15</sub>	-	-
R <sub>63</sub>	Same as R <sub>46</sub>	Plate decoupling for tube V <sub>15</sub>	-	-
R <sub>64</sub>	Resistor, fixed, 22,000 ohms $\pm 10\%$ , $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long; same as R <sub>72</sub> , R <sub>74</sub> .	Grid return for tube V <sub>15</sub>	ASA	RC21AE223K
R <sub>65</sub>	Same as R <sub>17</sub>	Grid current limiter for tube V <sub>15</sub>	-	-
R <sub>66</sub>	Resistor, fixed, 6 ohms $\pm 10\%$ , $\frac{1}{2}$ watt, carbon, insulated, 0.215" O.D. x 7/16" long, two axial #20AWG wire leads 1- $\frac{1}{2}$ " long	Grid current limiter for tube V <sub>15</sub>	ER type 504	23A011
R <sub>67</sub>	Same as R <sub>2</sub>	Plate decoupling for tube V <sub>2</sub>	-	-
R <sub>68</sub>	Resistor, fixed, 8 ohms $\pm 10\%$ , $\frac{1}{2}$ watt, carbon, insulated, 0.215" O.D. x 7/16" long, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long	Grid current limiter for tube V <sub>15</sub>	ER type 504	23A019
R <sub>69</sub>	Same as R <sub>8</sub>	HIGH FID. tone control on tubes V <sub>11</sub> and V <sub>12</sub>	-	-
R <sub>70</sub>	Same as R <sub>52</sub>	Parasitic suppressor for tube V <sub>2</sub>	-	-
R <sub>71</sub>	Resistor, fixed, 27,000 ohms $\pm 10\%$ , $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG wire leads 1- $\frac{1}{2}$ " long	Panoramic isolating resistor	ASA	RC21AE273K
R <sub>72</sub>	Same as R <sub>64</sub>	Overload suppressor for tube V <sub>1</sub>	-	-
R <sub>73</sub>	Resistor, fixed, 56,000 ohms $\pm 5\%$ , $\frac{1}{2}$ watt, carbon, insulated, 0.249" O.D. x 0.655" long, humidity resistant, two axial #21AWG leads 1- $\frac{1}{2}$ " long	Screen voltage dropping for tube V <sub>1</sub>	ASA	RC21AE563J

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
R <sub>74</sub> C <sub>1</sub>	Same as R <sub>64</sub> Capacitor, variable, air dielectric, 3 section, 9 plates with double spacing between plates, min. cap, 6 mmfd., max. cap. 547 mmfd., plates are aluminum, shaft silver plated brass $\frac{1}{2}$ " long x 0.375" dia., with x 2B insulation on stators, front rotor section grounded to frame, other two sections insulated from frame, spade lug mtg., solder lug terminals	Overload suppressor for tube V <sub>2</sub> Secondary tuning of transformers T <sub>1</sub> to T <sub>9</sub> inclusive	- OM Special	- 48C124
C <sub>2</sub>	Capacitor, variable, air dielectric, single section, 7 plates, min. cap. 3 mmfd., max. cap. 25 mmfd., aluminum plates, ceramic insulation, brass shaft $\frac{3}{4}$ " long x $\frac{1}{4}$ " dia., mtg. base $\frac{1}{4}$ " thick x 1-7/32" dia., mtg. centers 21/32", total depth of unit 7/8", solder lug terminals	ANTENNA trimmer	BC type 22-7	48A039
C <sub>3</sub>	Capacitor, fixed, ceramic dielectric, 5.75 mmfd. $\pm$ 0.75 mmfd., 500 V. D-C working, temp. coeff.-0.00075 mfd./mmfd./ degree Cent. case 0.625" long x 0.225 dia., two #22AWG wire leads 1- $\frac{1}{2}$ " long, power factor not to exceed 0.1% at 150C KC	Secondary shunt on transformer T <sub>1</sub>	CRL type 807-004	47A005
C <sub>4</sub>	Capacitor, fixed, mica dielectric, 2200 mmfd. $\pm$ 10%, 500 V. D-C working, case 53/64" long x 53/64" wide x 9/32" thick, humidity resistant, two axial #18AWG wire leads 1-1/8" long; same as C <sub>6</sub> , C <sub>52</sub> , C <sub>61</sub>	Cathode by-pass for tube V <sub>1</sub>	ASA	CM30A222K

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C <sub>5</sub>	Capacitor, fixed, mica dielectric, 330 mmfd. $\pm$ 10%, 500 V. D-C working, case, 51/64" long x 15/32" wide x 7/32" thick, humidity resistance, two axial #20AWG wire leads 1-1/8" long; same as C <sub>9</sub> , C <sub>10</sub> , C <sub>45</sub> , C <sub>46</sub> , C <sub>47</sub> , C <sub>55</sub>	Screen by-pass for tube V <sub>1</sub>	ASA	CM20A331K
C <sub>6</sub> C <sub>7</sub>	Same as C <sub>4</sub> Capacitor, fixed, ceramic dielectric, 10 mmfd. $\pm$ 10%, 500 V. D-C working, temp. coeff. -0.00055 mmfd/ mmfd/ deg., Cent. case 0.625" long x 0.225" dia., two #22 AWG wire leads 1-1/2" long power factor not to exceed 0.1% at 1500 KC	Plate return for tube V <sub>1</sub> Coupling between tubes V <sub>1</sub> and V <sub>2</sub>	- CRL type 811-077	- 47A006
C <sub>8</sub>	Capacitor, fixed, mica dielectric, 8200 mmfd. $\pm$ 10%, 500 V. D-C working, case 1-1/32" long x 41/64" wide x 11/32" thick, humidity resistant, two axial #18AWG wire leads 1-3/8" long; Same as C <sub>11</sub> , C <sub>13</sub> , C <sub>14</sub> , C <sub>15</sub> , C <sub>17</sub> , C <sub>18</sub> , C <sub>19</sub> , C <sub>21</sub> , C <sub>22</sub> , C <sub>23</sub> , C <sub>30</sub> , C <sub>33</sub> , C <sub>34</sub> , C <sub>36</sub> , C <sub>37</sub> , C <sub>41</sub> , C <sub>62</sub> , C <sub>78</sub>	A-V-C filter	ASA	CM40A822K
C <sub>9</sub>	Same as C <sub>5</sub>	Coupling between oscillator tube V <sub>15</sub> and mixer tube V <sub>2</sub>	-	-
C <sub>10</sub>	Same as C <sub>5</sub>	Screen by-pass for tube V <sub>2</sub>	-	-
C <sub>11</sub>	Same as C <sub>8</sub>	Coupling between tubes V <sub>9</sub> and V <sub>11</sub>	-	-
C <sub>12</sub>	Capacitor, not a replaceable part. Refer to description of transformer T <sub>10</sub> . Shown for reference only	A-V-C filter for tube V <sub>3</sub>	-	-
C <sub>13</sub> C <sub>14</sub>	Same as C <sub>8</sub> Same as C <sub>8</sub>	Cathode by-pass for tube V <sub>3</sub> Screen by-pass for tube V <sub>3</sub>	- -	- -

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C15 C16	Same as C8 Capacitor, not a replaceable part. Refer to description of transformer T11.	Plate return for tube V3 A-V-C filter for tube V3	- -	- -
C17 C18	Same as C8 Same as C8	Cathode by-pass for tube V4 Screen by-pass for tube V4	- -	- -
C19 C20	Same as C8 Capacitor, fixed, mica dielectric, 47 mmfd. $\pm 10\%$ , 500 V. D-C working, case 51/64" long x 15/32" wide x 7/32" thick, humidity resistant, two axial #20AWG wire leads 1-1/8" long	Plate return for tube V4 Coupling between transformer T12 and tube V5	- ASA	- CM20A470K
C21 C22	Same as C8 Same as C8	Cathode by-pass for tube V5 Screen by-pass for tube V5	- -	- -
C23 C24	Same as C8 Capacitor, fixed, mica dielectric, 56 mmfd. $\pm 10\%$ , 500 V. D-C working, case 53/64" long x 53/64" wide x 9/32" thick, humidity resistant, two axial #18AWG wire leads 1-1/8" long; same as C26	Plate return for tube V5 Diode return for tube V6	- ASA	- CM20A560K
C25	Capacitor, fixed, paper dielectric, .05 mfd. - 6 $\pm 14\%$ , 600 V. D-C working, metal case 1-25/32" long x 1-1/32" deep x 13/16" high with 2 mtg. feet with 2-1/8" mtg. centers, 2 solder lug terminals insulated from case by neo- prene seals and phenolic washers	A-N-L by-pass	IC type 7678	46A005
C26	Same as C24	Diode filter for tube V6	-	-

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C <sub>27</sub>	Capacitor, fixed, mica dielectric, 100 mmfd. $\pm 10\%$ , 500 V. D-C working, case 53/64" square x 9/32" thick, humidity resistant, two axial #20AWG wire leads 1-1/8" long	A-V-C filter	ASA	CM20A101K
C <sub>28</sub>	Capacitor, fixed, mica dielectric, 560 mmfd. $\pm 10\%$ , 500 V. D-C working, case 53/64" long x 53/64" wide x 9/32" thick, humidity resistant, two axial #18AWG wire leads 1-1/8" long	A-V-C filter	ASA	CM30A561K
C <sub>29</sub>	Capacitor, not a replaceable part. Refer to description of transformer T <sub>14</sub> . Shown for reference only.	Coupling between tube V <sub>7</sub> and discriminator transformer T <sub>14</sub>	-	-
C <sub>30</sub> C <sub>31</sub>	Same as C <sub>8</sub> Capacitor, fixed, mica dielectric, 47 mmfd. $\pm 10\%$ , 500 V. D-C working, case 53/64" square x 9/32" thick, humidity resistant, two axial #20AWG wire leads 1-1/8" long.	Plate return for tube V <sub>7</sub> Cathode by-pass for tube V <sub>8</sub>	- ASA	- CM20A470K
C <sub>32</sub>	Capacitor, fixed, mica dielectric, 560 mmfd. $\pm 10\%$ , 500 V. D-C working, case 1-1/16" long x 15/32" wide x 7/32" thick, humidity resistant, two axial #20AWG wire leads 1-1/8" long	De-emphasis for tube V <sub>8</sub>	ASA	CM25A561K
C <sub>33</sub>	Same as C <sub>8</sub>	Coupling between tubes V <sub>6</sub> , V <sub>8</sub> and V <sub>9</sub>	-	-
C <sub>34</sub>	Same as C <sub>8</sub>	Tone control for tubes V <sub>11</sub> and V <sub>12</sub>	-	-

# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C35	Capacitor, fixed, mica dielectric, 1800 mmfd. $\pm 10\%$ , 500 V. D-C working, case 53/64" long x 53/64" wide x 9/32" thick, humidity resistant, two axial #18AWG wire leads 1-1/8" long	Tone control for tubes V <sub>11</sub> and V <sub>12</sub>	ASA	CM30A182K
C36	Same as C <sub>8</sub>	Coupling between tubes V <sub>9</sub> and V <sub>12</sub>	-	-
C37	Same as C <sub>8</sub>	Coupling between tubes V <sub>9</sub> and V <sub>11</sub>	-	-
C38	Capacitor, fixed, paper dielectric, 20 mfd. - 10 + 75%, 25 V. D-C working, case hermetically sealed metal 2-1/8" long x 1" deep x 13/16" high, 2 mtg. feet with 2-1/8" mtg. centers, 2 solder lug terminals insulated from the case	Cathode by-pass for tubes V <sub>11</sub> and V <sub>12</sub>	IC type 1B113	46A011
C39	Capacitor, fixed, mica dielectric, 150 mmfd. $\pm 10\%$ , 500 V. D-C working, case 53/64" square x 9/32" thick, humidity resistant, two axial #18AWG wire leads 1-1/8" long	Tone control for tubes V <sub>11</sub> and V <sub>12</sub>	ASA	CM20A151K
C40	Capacitor, fixed, oil-filled paper dielectric, .5 mfd. - 6 + 14%, 400 V. D-C working, case hermetically sealed metal 1-13/16" long x 1" deep x 7/8" high, 2 mtg. feet with 2-1/8" mtg. centers, 2 solder lug terminals insulated from the case; built in accordance with U.S. Army Spec. #71-516 ( ) and Signal Dwgs SCD-512- ( ) and RL-D-6222	Power supply filter	IC type 6BA50	46A050



# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C <sub>41</sub>	Same as C <sub>8</sub>	Coupling between tubes V <sub>9</sub> and V <sub>12</sub>	-	-
C <sub>42</sub>	Capacitor, fixed, paper dielectric, triple unit; unit #1 is 4 mfd. 650 V. D-C work- ing (C <sub>42</sub> ), unit #2 is 8 mfd. 650 V. D-C working (C <sub>43</sub> ), unit #3 is 8 mfd. 650 V. D-C working (C <sub>44</sub> ); hermetically sealed metal case 4-1/2" long x 2-1/2" deep x 5-7/16" high, 2 mtg. feet with 4-3/4" x 2" mtg. centers, 4 solder lug terminals (one common to all units) insulated from the case by bakelite and neoprene wash- ers, terminals marked "8", "4", "6"	Power supply filter	IC type 7392E	42B043
C <sub>43</sub>				
C <sub>44</sub>				
C <sub>45</sub>	Same as C <sub>5</sub>	Heater by-pass for tube V <sub>15</sub>	-	-
C <sub>46</sub>	Same as C <sub>5</sub>	Heater by-pass for tube V <sub>2</sub>	-	-
C <sub>47</sub>	Same as C <sub>5</sub>	Heater by-pass for tube V <sub>1</sub>	-	-
C <sub>48</sub>	Capacitors not a replaceable part. Part of line filter LF <sub>1</sub> . Shown for refer- ence only.	Power line filter in LF <sub>1</sub>	-	-
C <sub>49</sub>	Same as C <sub>48</sub>	Power line filter in LF <sub>1</sub>	-	-
C <sub>50</sub>	Same as C <sub>48</sub>	Power line filter in LF <sub>1</sub>	-	-
C <sub>51</sub>	Same as C <sub>48</sub>	Power line filter in LF <sub>1</sub>	-	-
C <sub>52</sub>	Same as C <sub>4</sub>	Plate decoupling for tube V <sub>14</sub>	-	-
C <sub>53</sub>	Capacitor, not a replaceable part. Refer to description of inductor L <sub>5</sub> . Shown for reference only.	Grid coupling for tube V <sub>14</sub>	-	-
C <sub>54</sub>	Capacitor, not a replaceable part. Refer to description of inductor L <sub>5</sub> . Shown for reference only.	B-F-O tuning on L <sub>5</sub>	-	-
C <sub>55</sub>	Same as C <sub>5</sub>	Plate decoupling for tube V <sub>15</sub>	-	-



F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C56	Capacitor, fixed, ceramic dielectric, 50 mmfd. $\pm 10\%$ , 500 V. D-C working, temp. coeff. $-0.00075$ mmfd./ deg. Cent., case $0.625$ " long x $0.225$ " dia., two #22AWG wire leads $1\frac{1}{2}$ " long, power factor not to exceed $0.1\%$ at 1500 KC	Plate blocking for tube V <sub>15</sub>	CRL type -812-109	47A025
C57	Capacitor, fixed, mica dielectric, 1000 mmfd. $\pm 10\%$ , 500 V. D-C working, case $1\frac{1}{16}$ " long x $15/32$ " wide x $7/32$ " thick, humidity resistant, two axial #20AWG wire leads $1\frac{1}{8}$ " long	Grid coupling for tube V <sub>15</sub>	ASA	CM25A102K
C58	Capacitor, adjustable, mica dielectric, 450 mmfd. $\pm 10\%$ , adjustable, bakelite mtg. insulation, 2 solder lug terminals to which are attached #18AWG tinned copper leads 1" long, both leads insulated from the frame, special L shaped mtg. frame $1" \times 7/8" \times 1"$ octagon condenser frame $3/4"$ dia.	Padder for transformer T <sub>7</sub>	UE type S81A	44A050
C59	Capacitor, not a replaceable part. Refer to description of inductor L <sub>5</sub> . Shown for reference only.	Coupling between tubes V <sub>14</sub> and V <sub>6</sub>	-	-
C60	Capacitor, variable, air dielectric, min. cap. 3.5 mmfd., max. cap. 23 mmfd., ceramic insulation, 2 mtg. holes with $21/32$ " mtg. centers, one solder lug terminals (rotor plates), wire slot on stator plates mtg. posts, shaft $29/32$ " long x $1/4$ " dia., base $1\frac{1}{2}$ " long x $15/16$ " wide, overall depth $2\frac{3}{8}$ "	PITCH CONTROL for tube T <sub>14</sub>	RC type 22-7	48A064

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C <sub>61</sub>	Same as C <sub>4</sub>	Screen grid decoupling for tube V <sub>2</sub>	-	-
C <sub>62</sub> C <sub>63</sub>	Same as C <sub>8</sub> Capacitor, adjustable, mica dielectric min. cap. 3 mmfd., max. cap. 50 mmfd., ceramic insulation, compression type adjustment, unit is 3/4" long x 5/8" wide x 11/16" deep including 2 solder lug terminals	Plate return for tube V <sub>2</sub> Secondary trimmer for trans-former T <sub>4</sub>	- UE Special	- 44A049
C <sub>64</sub>	Same as C <sub>63</sub>	Secondary trimmer for trans-former T <sub>5</sub>	-	-
C <sub>65</sub>	Same as C <sub>63</sub>	Secondary trimmer for trans-former T <sub>6</sub>	-	-
C <sub>66</sub>	Capacitor, adjustable, air dielectric, min. cap. 1 mmfd., max cap. 12 mmfd., bakelite insulation, 2 solder lug terminals, one at each end of the unit, provide mtg. and electrical connection, case 1-3/32" long x 0.441" dia., hex. headscrew 5/64" thick for adjustments; same as C <sub>67</sub>	Secondary trimmer for trans-former T <sub>7</sub>	MN type 22-5230	48A031
C <sub>67</sub>	Same as C <sub>66</sub>	Secondary trimmer for trans-former T <sub>8</sub>	-	-
C <sub>68</sub>	Capacitor, not a replaceable part. Refer to description of transformer T <sub>10</sub> . Shown for reference only.	Primary trimmer for trans-former T <sub>10</sub>	-	-
C <sub>69</sub>		Secondary trimmer for trans-former T <sub>10</sub>	-	-
C <sub>70</sub>	Capacitors, not a replaceable part. Refer to description of Transformer T <sub>11</sub> . Shown for reference only.	Primary trimmer for trans-former T <sub>11</sub>	-	-
C <sub>71</sub>		Secondary trimmer for trans-former T <sub>11</sub>	-	-

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C72 C73	Capacitor, not a replaceable part. Refer to description of transformer T12. Shown for reference only.	Primary trimmer for transformer T12	-	-
C74 C75	Capacitor, not a replaceable part. Refer to description of transformer T14. Shown for reference only.	Secondary trimmer for transformer T12	-	-
C76 C77	Capacitors, not a replaceable part. Refer to description of transformer T13. Shown for reference only.	Primary trimmer for transformer T14	-	-
C78 C79	Same as C8 Capacitor, fixed, mica dielectric, 330 mmfd. $\pm 10\%$ , 500 V. D-C working, case 53/64" square x 9/32" thick, humidity resistant, two axial #20AWG wire leads 1-1/8" long	Secondary trimmer for transformer T14	-	-
C80	Capacitor, fixed, ceramic dielectric, 50 mmfd. $\pm 10\%$ , 500 V. D-C working, 5/8" x .225" O.D. humidity resistant, two radial #20AWG leads 1-1/8; same as C81	Primary trimmer for transformer T13	-	-
C81	Same as C80	Secondary trimmer for transformer T13	-	-
		Plate decoupling for tube V1 A-F balance for transformer T15	- ASA	- CM20A331K
		Overload suppressor for tube V1	CRL type 812-109	47A025
		Overload suppressor for tube V2	-	-

# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
C82	Capacitor, fixed, bakelite dielectric, 2- $\frac{1}{2}$ mmfd. $\pm$ 20%, 500 V. D-C working, 5/32" dia. x 3/16" long, two axial #20AWG wire leads 1-1/2" long.	Coupling for transformer T <sub>13</sub>	SC Special	49A001
L <sub>1</sub>	Inductor, R-F. 75 turns of #38SCE single layer winding, inductance 15.5 micro-henries $\pm$ 10%, d-c resistance 4.10 ohms $\pm$ 3%, wound on molded bakelite coil form 15/16" long x 5/32" dia., coated with Chinese red lacquer, 2 axial #20 AWG wire leads 1- $\frac{1}{2}$ " long, air core	Plate choke for tube V <sub>15</sub>	SWI type 661	53A008
L <sub>2</sub>	Inductor, not a replaceable part. Refer to description of line filter LF <sub>1</sub> . Shown for reference only	Power line filter choke	-	-
L <sub>3</sub> L <sub>4</sub>	Same as L <sub>2</sub> Inductor, R-F, 42 turns of #28SCE single layer winding, inductance 4.20 micro-henries $\pm$ 10%, d-c resistance 0.25 ohms $\pm$ 70%, wound on molded bakelite coil form 7/8" long x 9/32" dia., coated with Chinese blue lacquer, 2 axial #20 AWG wire leads 1- $\frac{1}{2}$ " long, air core	Power line filter choke Choke for heater of tube V <sub>15</sub>	- SWI type 662	- 53A009
L <sub>5</sub>	Inductor, beat frequency oscillator, 15-7/8" turns of #15/44 D cel. litz single layer winding tapped 3-1/8" turns and 10-7/8 turns from start of winding, coil wound on xx bakelite tube 1-5/8" long x $\frac{1}{2}$ " O.D. x 0.409" I.D., tuned by adjustable iron core; unit shielded; assembly includes re-	Beat frequency oscillator (B-F-O) coil	SWI type 3491	54C024

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
L <sub>6</sub> L <sub>7</sub>	<p>sistor R<sub>61</sub> and capacitors C<sub>53</sub>, C<sub>54</sub>, and C<sub>59</sub>. Resistor R<sub>61</sub>, fixed, 47000 ohms <math>\pm</math> 10%, <math>\frac{1}{2}</math> watt, carbon, insulated, 0.249" O.D. x 0.488" long, humidity resistant, two axial #21AWG wire leads 1-<math>\frac{1}{2}</math>" long. Capacitor C<sub>53</sub>, fixed, mica dielectric, 100 mmfd. <math>\pm</math> 10%, 500 V. D-C working, case 51/64" long x 15/32" x 7/32" thick, humidity resistant, two axial #20AWG wire leads 1-1/8" long. Capacitor C<sub>54</sub>, fixed, ceramic dielectric, 200 mmfd. <math>\pm</math> 10%, 500 V. D-C working, temp. coeff. zero mmfd./mmfd./ deg. Cent., case 1.875" long x 0.265" dia., two #20AWG wire leads 1-<math>\frac{1}{2}</math>" long, power factor not to exceed 0.1% at 1500 KC. Capacitor C<sub>59</sub>, fixed, bakelite dielectric, 2-<math>\frac{1}{2}</math> mmfd. <math>\pm</math> 20%, 500 V. D-C working, body 3/16" long x 5/32" dia. 2 axial #20AWG wire leads 1-<math>\frac{1}{2}</math>" long.</p> <p>Inductor assembly, filter, 2 section unit; section #1 inductance 3 henries - 10 + 30% @150 milliamperes, d-c resistance 85 ohms <math>\pm</math> 10%, connected to solder lug terminals #2 and #3 (L<sub>6</sub>), section #2 inductance 12 henries - 10 + 20%, @90 milliamperes d-c resistance 215 ohms <math>\pm</math> 10%, connected to solder lug terminals #1 and #2 (L<sub>7</sub>), each section has a separate iron core, coils and cores located so no mutual coupling exists, hermetically sealed case 3-<math>\frac{1}{4}</math>" long x 2-9/16" deep x 5-<math>\frac{1}{2}</math>" high, unit mounts by 4 threaded lugs with 2-5/8" x 1-9/16" mtg. centers breakdown between core and windings 2000 V. RMS, heat rise under rated load 40 deg. Cent. or less</p>	Power supply filter choke	ST type 10CU23	56C048

# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
LF <sub>1</sub>	Line filter assembly, consists of inductors L <sub>2</sub> and L <sub>3</sub> , and capacitors C <sub>48</sub> , C <sub>49</sub> , C <sub>50</sub> and C <sub>51</sub> mounted in drawn aluminum can 4-15/32" high, x 1-3/8" wide x 1-13/16" deep with solder lug terminals and mounted by 4 spade lugs. Inductors L <sub>2</sub> and L <sub>3</sub> , 57 turns of #22 SCE universal winding, inductance 46 microhenries, distributed capacity 12 mmfd., coil wound on round coil form 1" long x 1/2" dia., coil O.D. 1-1/16", extended leads insulated by spaghetti and taped to one end of coil form. Capacitors C <sub>48</sub> , C <sub>49</sub> , C <sub>50</sub> and C <sub>51</sub> , fixed paper dielectric, 8000 mmfd. ± 10%, 600 V. D-C working, tubular paper case 1-1/4" long x 3/8" dia., two axial #22AWG wire leads 2" long	A-C line filter	SWI type 3492	53A056
T <sub>1</sub>	Transformer, R-F, 27.8 to 47 megacycles, one primary and one secondary winding; primary 1-1/2 turns of #30SCE single layer winding with a Q of 85 at 44 megacycles with 96.8 micro-microfarads. secondary 5 turns of #22 D cel. single layer winding with a Q of 163 at 26 megacycles with 93.5 micro-microfarads; air cores, coils wound on a xx bakelite tube 1-5/8" long x 1/2" O.D. x 3/8" I.D., solder lug terminals	Coupling between antenna and grid of tube V <sub>1</sub> for band 1	SWI type 651	51A265
T <sub>2</sub>	Transformer, R-F, 46 to 82 megacycles, one primary and one secondary winding; primary 1-1/2 turns of #30SCE single layer winding with a Q of 67 at 45 megacycles	Coupling between antenna and grid of tube V <sub>1</sub> for band 2	SWI type 654	51A268



F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
T <sub>3</sub>	<p>with 105 micro-microfarads, secondary 1-7/8 turns of #18 D cel. braid single layer winding with a Q of 158 at 45 megacycles with 99 micro-microfarads; air cores, coils wound on a bakelite tube 1-5/8" long x 1 1/2" O.D. x 3/8" I.D., solder lug terminals</p> <p>Transformer, R-F. 82 to 143 megacycles, one primary and one secondary winding; primary 3-1/4 turns of #28 braided cel. single layer winding with a Q of 98 to 35 megacycles with 85.3 micro-microfarads, secondary 1-1/4 turns of #14 solid copper single layer winding with a Q of 185 at 70 megacycles with 95.7 micro-microfarads; air cores, coils wound on a solid form 3/4" long x 1/4" dia., extended coil winding leads for terminals</p>	Coupling between antenna and grid of tube V <sub>1</sub> for band 3	SWI type 657	51A271
T <sub>4</sub>	<p>Transformer, R-F. 27.8 to 47 megacycles, one primary and one secondary winding; primary 28-1/2 turns of #34SCE single layer winding with a Q of 89 at 5 megacycles with 94 micro-microfarads, secondary 5-1/2 turns of #22 D cel. braid with a Q of 161 at 25 megacycles with 95 micro-microfarads; air cores, coils wound on a bakelite tube 1-5/8" long x 1 1/2" O.D. x 3/8" I.D. solder lug terminals</p>	Coupling between tubes V <sub>1</sub> and V <sub>2</sub> for band 1	SWI type 652	51A266
T <sub>5</sub>	<p>Transformer, R-F. 46 to 82 megacycles, one primary and one secondary winding; primary 11-1/2 turns of #34SCE single layer</p>	Coupling between tubes V <sub>1</sub> and V <sub>2</sub> for band 2	SWI type 655	51A269

# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
T <sub>6</sub>	<p>winding with a Q of 83 at 10 megacycles with 94 micro-farads (wound counter-clockwise), secondary 2-1/8 turns of #18 D cel. braid single layer winding with a Q of 173 at 45 megacycles with 85 micro-farads (wound clockwise); air cores, coils wound on a bakelite tube 1-5/8" long x 1/2" O.D. x 3/8" I.D. solder lug terminals</p> <p>Transformer, R-F. 82 to 143 megacycles, one secondary winding; primary 8-1/4 turns of #36SCE single layer winding with a Q of 69 at 18 megacycles with 91 micro-micro-farads, secondary 1-3/4" turns of #14 solid copper single layer winding with a Q of 173 at 65 megacycles with 92.5 micro-microfarads; air cores, coils are wound on a solid bakelite form 7/8" long x 1/4" dia., extended coil winding leads for terminals</p>	Coupling between tubes V <sub>1</sub> and V <sub>2</sub> for band 3	SWI type 658	51A272
T <sub>7</sub>	<p>Transformer, R-F. 27.8 to 47 megacycles, one primary and two secondary windings; primary 1-3/4 turns of #34SCE with a Q of 63 at 40 megacycles with 93 micro-micro-farads, first secondary 4-1/8 turns of #22 D cel. braid with a Q of 160 at 30 megacycles with 89 micro-microfarads, second secondary 2-1/2 turns of #30DCE with a Q of 96 at 35 megacycles with 86 micro-micro-farads; air cores, coils are wound on a bakelite tube 1-5/8" long x 1/2" O.D. solder lug terminals</p>	Tuned circuit of oscillator stage for band 1	SWI type 653	51A267



F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
T <sub>8</sub>	Transformer, R-F. 46 to 82 megacycles, one primary and two secondary windings; primary 3/4 turn of #30S cel. braid with a Q of 92 at 50 megacycles with 104 microfarads, first secondary 2-1/2 turns of #18D cel. braid with a Q of 176 at 40 megacycles with 92 micro-microfarads; second secondary 1/2 turn of #22D cel. braid with a Q of 157 at 60 megacycles with 89 micro-microfarads; air cores, coils are wound on a bakelite tube 1-5/8" long x 1/2" O.D. x solder lug terminals	Tuned circuit of oscillator stage for band 2	SWI type 656	51A270
T <sub>9</sub>	Transformer, R-F. 82 to 143 megacycles, two primary and two secondary windings first primary 9/16 turn of #26S cel., second primary 9/16 turn of #26 plain enamel, each primary has a Q of 88 at 44 megacycles with 97.3 micro-microfarads, first secondary 1-1/2 turns of #16 bare copper wire with a Q of 119 at 60 megacycles with 95 micro-microfarads, second secondary 2 turns of #28D cel. braid with a Q of 115 at 60 megacycles with 97 micro-microfarads; air core, coils are wound on xx bakelite tube 1-5/8" long x 3/8" dia., one solder lug and extended coil winding leads provide terminals	Tuned circuit of oscillator stage for band 3	SWI type 659	51A273
T <sub>10</sub>	Transformer, intermediate-frequency, 5.25 megacycles; one primary and three secondary windings; primary 16 1/2 turns single layer winding on adjustable polyiron core assembly; first secondary 1 1/2 turns single layer winding on same form as primary;	Coupling between tubes V <sub>2</sub> and V <sub>3</sub>	EW Special	50C140

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
	<p>second secondary 21½ turns single layer winding on adjustable polyiron core assembly; third secondary 2½ turns wound on same form as second secondary; coil forms black bakelite 3-21/64" long x ½" dia. with iron cores adjusted by brass bolts threaded 6-32 notched for screw driver, coil forms mounted at base to black bakelite board 7-32" thick x 1-25/32" long x 1-3/8" wide and at top to black bakelite board 5/32" thick x 1-17/32" long x 1-1/8" wide; additional support is had by two brass brackets 3.32" long x ¼" wide bent at each end at right angles to form a ¼" square mtg. surface with a hole 0.145" dia. extruded and tapped 6-32 NC 2; a fixed ceramic trimmer capacitor (C<sub>68</sub>) 100 mmfd., 300 V. D-C working for primary winding, a fixed ceramic trimmer capacitor (C<sub>69</sub>) 100 mmfd., 300 V. D-C working for secondary winding, a fixed resistor (R<sub>10</sub>) 100,000 ohms, ¼ watt with- in the shield can, and a fixed capacitor (C<sub>12</sub>) 1000 mmfd., 300 V. D-C working con- nected between terminal #5 and ground lug at base of unit complete the assembly; aluminum shield can 4" high x 1-7/8" long x 1-7/16" wide with 4 spade lugs centered one on each side of shield mounted 9/32" from base, top has a ½" dia. hole center- ed and 4 holes 0.144" dia., centered by pairs at right angles to each other and sides of shield with 29/32" and 13/16" mtg. centers; solder lug terminals at</p>			

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR'S. PART NO.
T11	<p>base numbered 1 thru 8 and a 7½" insulated stranded wire lead brought out through a hole in the side of the shield provide connections.</p> <p>Transformer, intermediate frequency, 5.25 megacycles; one primary and three secondary windings; primary 16½ turns single layer winding on adjustable polyiron core assembly; first secondary 1½ turns winding on same form as primary; second secondary 20 turns single layer winding on adjustable polyiron core assembly; third secondary 2½ turns winding on same form as second secondary; coil forms black bakelite 3-21/64" long x ½" dia. with iron cores adjusted by brass bolts threaded 6-32 notched for screw driver; coil forms mounted at base to a black bakelite board 7/32" thick x 1-25/32" long x 1-3/8" wide, and at the top to black bakelite boards 5/32" thick x 1-17/32" long x 1-1/8" wide; additional support is had by two brass brackets 3.32" long x ¼" wide bent at each end at right angles to form a ¼" square mtg. surface with a hole 0.145" dia. extruded and tapped 6-32 NC 2; a fixed ceramic trimmer capacitor (C<sub>70</sub>) 100 mmfd., 300 V. D-C working for primary; a fixed ceramic trimmer (C<sub>71</sub>) 100 mmfd., 300 V. D-C working for secondary; a fixed resistor (R<sub>19</sub>) 100,000 ohm, ¼ watt, within the shield can, and a fixed capacitor (C<sub>16</sub>)</p>	Coupling between tubes V <sub>3</sub> and V <sub>4</sub>	EW Special	50C141

# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
T12	<p>1000 mmfd. 300 V. D-C working connected between terminal #8 and ground lug at base of unit complete the assembly; aluminum shield can 4" high x 1-7/8" long x 1-7/16" wide with 4 spade lugs centered one on each side of shield mounted 9/32" from base, top has a 1/2" dia. hole centered and 4 holes 0.144" dia. centered by pairs at right angles to each other and to the sides of the shield with 29/32" and 13/16" mtg. centers; solder lug terminals at the base numbered 1 thru 8 provide connections.</p> <p>Transformer, intermediate-frequency, 5.24 megacycles; one primary and three secondary windings; primary 16 1/2 turns single layer winding on adjustable poly-iron core assembly; first secondary 1 1/2 turns winding on same form as primary; second secondary 20 1/2 turns single layer winding on adjustable polyiron core assembly; third secondary 2 1/2 turns winding on same form as second secondary; coil forms black bakelite 3-21/64" long x 1 1/2" dia. with iron cores adjusted by brass bolts threaded 6-32 notched for screw driver; coil forms mounted at base to a black bakelite board 7/32" thick x 1-25/32" long x 1-3/8" wide; and at the top to a black bakelite board 5/32" thick x 1-17/32" long x 1-1/8" wide; additional support is had by two brass brackets 3.32" long x 1/4" wide bent at each end at</p>	Coupling between tubes V <sub>4</sub> and V <sub>5</sub>	EW Special	50C142

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
T <sub>13</sub>	<p>right angles to form a <math>\frac{1}{4}</math>" square mtg. surface with a hole 0.145" dia. extruded and tapped 6-32 NC 2; a fixed ceramic trimmer capacitor (C<sub>72</sub>) 100 mmfd., 300 V. D-C working for primary, a fixed ceramic trimmer capacitor (C<sub>73</sub>) for secondary within the shield can complete the assembly; aluminum shield can 4" high x 1-7/8" long x 1-7/16" wide with 4 spade lugs centered one on each side of shield mounted 9/32" from base, top has a <math>\frac{1}{2}</math>" dia. hole centered and 4 holes 0.144" dia. centered by pairs at right angles to each other and sides of shield with 29/32" and 13/16" centers; solder lug terminals at base numbered 1 thru 8 provide connections</p> <p>Transformer, intermediate-frequency, 5.25 megacycles; one primary and one secondary winding; primary 17<math>\frac{1}{2}</math> turns single layer winding on adjustable polyiron core assembly; secondary 17<math>\frac{1}{2}</math> turns single layer winding, then spaced and continued for 7<math>\frac{1}{2}</math> turns more for a total of 25 turns on adjustable polyiron core assembly; coil forms black bakelite 3-21/64" long x <math>\frac{1}{2}</math>" dia. with iron cores adjusted by brass bolts threaded 6-32 notched for screw driver; coil forms mounted at base to a black bakelite board 7/32" thick x 1-25/32" long x 1-3/8"-wide and at top to a black bakelite board 5/32" thick x 1-17/32" long x 1-1/8" wide; additional support is had by two brass brackets</p>	Coupling between tubes V <sub>5</sub> and V <sub>6</sub>	EW Special	50C143



F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
T14	<p>3/32" x 1/4" wide bent at each end at right angles to form a 1/4" square mtg. surface with a hole 0.145" dia. extruded and tapped 6-32 NC 2; 2 fixed ceramic trimmer capacitor (C76 and C77) 100 mmfd., 300 V. D-C working for primary and secondary within the shield can complete the assembly; aluminum shield can 4" high x 1-7/8" long x 1-7/16" wide with 4 spade lugs centered one on each side of shield mounted 9/32" from base, top has a 1/2" dia. hole centered and 4 holes 0.144" dia. centered by pairs at right angles to each other and sides of shield with 29-32" and 13/16" centers; solder lug terminals at base numbered 1 thru 8 provide connections.</p> <p>Transformer, intermediate-frequency, 5.25 megacycles one primary and one secondary winding; primary 25 turns single layer winding on adjustable polyiron core assembly; secondary 31 turns center tapped single layer winding on polyiron core assembly; coil forms black bakelite 3-21/64" long x 1/2" dia. with iron cores adjusted by brass bolts threaded 6-32 notched for screw driver; coil forms mounted at base to a black bakelite board 7/32" thick x 1-25/32" long x 1-3/8" wide and at top to a black bakelite board 5/32" thick x 1-1/8" wide; additional support is had by two brass brackets 3.32" long x 1/4" wide bent at each end at right angles to</p>	Coupling between tubes V7 and V8	EW Special	50C144

# F. LIST OF REPLACEABLE PARTS (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
	<p>form a <math>\frac{1}{4}</math>" square mtg. surface with a hole 0.145" dia. extruded and tapped 6-32 NC 2; 2 fixed ceramic trimmer capacitors (C74 and C75) 50 mmfd., 300 V. D-C working; and a fixed ceramic coupling capacitor (C29) 25 mmfd., 300 V. D-C working, within the shield can complete the assembly; aluminum shield can 4" high x 1-7/8" long x 1-7/16" wide with 4 spade lugs centered one on each side of shield mounted 9/32" from base, top has a <math>\frac{1}{2}</math>" dia. hole centered and 4 holes 0.144" dia. centered by pairs at right angles to each other and sides of shield with 29/32" and 13/16" centers; solder lug terminals at base numbered 1 thru 8 provide connections</p>			
T15	<p>Transformer, A-F, one primary and 2 secondary windings, primary to match a 12,000 ohm push-pull load 335 ma. of each tube first secondary to match an A-C line of 600 ohms, center tapped, second secondary to match an A-C line of 5000 ohms, tapped at 500 ohms, iron core, case hermetically sealed, vacuum impregnated, coil and core assemblies bolted to brackets spot welded to case, solder lug terminals marked 1 through 9 at base of transformer, 4 mtg. lugs at base with 3-1/16" x 1-11/16" mtg. centers, breakdown between windings; and core 1000 R.M.S. volts.</p>	<p>Coupling between audio output tubes V<sub>11</sub> and V<sub>12</sub> and load</p>	<p>ST type 10A40</p>	<p>55C062</p>

# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
T16	Transformer, power; primary 2 section winding connected in parallel for 115 V. A-C, and connected in series for 230 V. A-C operation, 50/60 cycles, single phase; first secondary center tapped to provide 270 V. D-C @150 milliamperes across 10 mfd. capacitor and a 2 henry 85 ohm choke with a 5 U4G rectifier tube; second secondary 6.4 V. A-C @4 amperes; third secondary 5 V. A-C @3 amperes, hermetically sealed case 4-15/16" long x 3-3/4" deep x 5-5/16" high spot welded at all joints, coil and core assemblies bolted to brackets spot welded to case, vacuum impregnated, mounted by 4 lugs at base with 3-5/8" x 2-3/8" mtg. centers; 4 terminals threaded 8-32 NC-2 connected to primary as follows; 1 and 3 to one section of primary, 2 and 4 to other section of primary; 7 solder lug terminals connected as follows; 5 and 6 connect to secondary #2 (6.4 V. A-C), 7 and 8 connect to secondary #3 (5 V. A-C), 9 and 11 connect to secondary #1 (540 V. D-C), 10 is center tap for secondary #1 and ground for transformer case and core, iron core; breakdown voltages as follows between windings and core and case; primary - 1500 V. RMS, secondary #1-2500 V- RMS, secondary #2-1500 V. RMS. secondary #3-2500 V. RMS.	A-C power transformer	ST type 10P51	52C084

# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR'S. PART NO.
SW <sub>1</sub>	Switch, rotary selector, 3 position single pole, 7 section, non-shorting type contacts, ceramic wafers oval shaped 1-7/8" x 1-5/8" x 5/32" thick, 2 holes 0.144" dia. x 1-9/16" mtg. centers mount wafers individually, entire shaft 11-3/4" long x 0.249" dia. squared on two opposite sides to 0.185" dia., with index plate 1-7/8" x 1-3/8" x 0.038" thick and having two 0.1875" stainless steel balls; 3 stops, each 60 degrees apart and position 1 symmetrical to mtg. holes, minimum torque not less than 70 inch ounces	BAND SWITCH	OM type HC	60B181
SW <sub>2</sub>	Switch, toggle, SPST, rated 3 amperes @250V., case 1" long threaded 15/32-32, solder lug contacts; same SW <sub>4</sub> , SW <sub>5</sub> ,	B.F.O. switch	CH type 8280	60A175
SW <sub>3</sub>	Switch, toggle action, SPST, part of resistor R <sub>58</sub>	"S" meter switch	-	-
SW <sub>4</sub>	Same as SW <sub>2</sub>	A.V.C. switch	-	-
SW <sub>5</sub>	Same as SW <sub>2</sub>	REC./SEND switch	-	-
SW <sub>6</sub>	Switch, toggle, DPST, rated 3 amperes @250V., case 1-3/32" long x 17/32" wide x 9/16", deep, mounted by bushing 15/32" long threaded 15/32-32, solder lug contact	A.N.L. switch	CH type 8360 KZ	60A123
SW <sub>7A</sub>	Switch, rotary selector, 3 section 3 position, 2 shields separate section #1 from rest of the assembly, a single pole A-C power switch is included at rear and is open at position #1 and closed in positions #2 and #3 all metal parts silver plated brass except for stainless steel index spring and ball, vacuum wax impregnated phenolic wafers, shorting type rotor contacts, frame 11" long including special mtg. bracket at rear of assembly, front of assembly mounts by 3/8-32 bushing 1/2" long, shaft 1" long x 1/4" dia.	SELECTIVITY control and A-C switch	OM type H	60B178
SW <sub>7B</sub>				
SW <sub>7C</sub>				
SW <sub>7D</sub>				

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
SW <sub>8A</sub> SW <sub>8B</sub> SW <sub>8C</sub> SW <sub>8D</sub>	Switch, rotary selector, single section 2 position, all metal parts silver plated brass except for stainless steel index spring and ball, vacuum wax impregnated phenolic wafer, non shorting teeth at contacts 5 and 8, frame 5/16" long, mounts by 3/8-32 bushing 1/2" long, shaft 1" long x 1/4" dia.	A.M./F.M. switch	OM type QH	60A177
SW <sub>9</sub>	Switch, rotary selector, single section 4 position, all metal parts phosphor bronze, vacuum wax impregnated bakelite wafer, shorting type rotor contact, over all dimensions excluding solder lug terminals 1-1/2" x 1-5/32", mounts by 3/8-32 bushing 1/2" long, shaft 1/4" dia.	TONE switch	CRL type BFX7360X	60B176
SW <sub>10</sub>	Switch, toggle, DPDT, rated 3 amperes @250 V., 1-3/4" long x 21/32" wide x 5/8" deep, mounted by bushing 13/32" long threaded 15/32-32, solder lug contacts	115/230 volt A-C change over switch	HH	60A090
J <sub>1</sub>	Jack, phone, switching-one make one break, steel frame, silver contacts, rubber and bakelite insulation, mounted by 3/8-32 brass bushing 1/2" long, frame dimensions 1-19/32" x 27/32" x 3/4", solder lug contacts, 1" from front of bushing to tip contacts	Headset output jack	U type ST-687 modified	36B008



# F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
SO <sub>1</sub>	Socket, octal, female, high dielectric mica filled bakelite body 1-7/64" dia. x 31/64" thick, silver plated phosphor bronze solder lugs, molded on steel mtg. plate 1-9/32" wide x 0.031 thick having 2 mtg. holes of 5/32" dia. x 1-1/2" mtg. centers, pins are numbered on back of socket clockwise from locating pin	D-C power input and remote stand-by connection	AP type MIP8TM	6A200
SO <sub>2</sub>	Socket, not a replaceable part. Refer to description of Terminal Strip TS <sub>2</sub> . Shown for reference only	Panoramic adapter Socket	-	-
SO <sub>3</sub>	Socket, not a replaceable part. Refer to description of Terminal Strip TS <sub>2</sub> . Shown for reference only	Blanking circuit socket	-	-
PL <sub>1</sub>	Plug and line cord assembly, 2 conductor #18 type S-J all rubber covered cord 6 feet long with a spring type (allied type 371) molded on plug at one end and stripped and tinned for 5/8" at the other end	A-C power line connection	B type 1750	87A125
PL <sub>2</sub>	Plug, octal, male bakelite body 1-1/4" O.D. x 7/16" thick, metal contact prongs 7/16" long, supplied with insulated jumpers between contacts 3 and 4, and contacts 6 and 7	Shorting plug for A-C operating and remote stand-by connection	AP type CP-8	35A003
FS <sub>1</sub>	Fuse, 3 amperes @250 V., type 4AG, glass enclosed, 1-1/4" long x 9/32" dia., caps nickel plated copper alloy, carries 110% of rated current, vibration factor is 200	Power transformer primary protection	LF type 1093	39A318

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART
TS <sub>1</sub>	Output terminal board assembly, consists of vacuum impregnated natural linen bakelite mtg. board 3 $\frac{1}{4}$ " long x 2" wide x 1/8" thick with 4 mtg. holes 0.144" dia. and having 2-7/8" x 1-5/8" mtg. centers, marked "600 OHM CENTER TAP - GND. and OHM, 5000 OHM-GND", six brass knurled thumb screw binding posts provide electrical connection	500 ohm, 5000 ohm and center tap of 600 ohm output connections	H Special	41X2606
TS <sub>2</sub>	Antenna, Panoramic and Blanking circuits terminal board assembly, consists of 2 Amphenol type 83-IR co-ax cable connectors, 3 brass knurled thumb screw binding posts mounted on a vacuum wax impregnated paper base phenolic board 4-5/16" long x 2- $\frac{1}{2}$ " wide x 3/16" thick 4 mtg. holes 0.144" dia. on 3-13/16" x 2" mtg. centers; marked "BLANKING-PAN-A <sub>1</sub> -A <sub>2</sub> -GND"	Antenna, Panoramic and Blanking circuit connections	H Special	41X2646
M <sub>1</sub>	Meter, "SA meter, calibrated 160-0-40 micro-amperes, body 2.82" dia. x 1.66" deep, round flush type mtg. plate 3.5 O.D., with 3 mtg. holes 120 degrees apart, includes 2 terminals 1/4"-28-SF2 which project 0.69" from rear of meter	A.M./F.M. tuning meter	MCM type 3001	82A065
IM <sub>1</sub>	Lamp, bayonet base 6 to 8 volts @250 milliamperes, glass bulb	Main tuning dial lamp	GE type 44	39A003
IM <sub>2</sub>	Same as IM <sub>1</sub>	Vernier tuning dial lamp	-	-
V <sub>1</sub>	Tube, acorn pentode	R-F amplifier	RCA type 956	90X956

F. LIST OF REPLACEABLE PARTS - (Cont'd.)

REF. SYMBOL	NAME AND DESCRIPTION	FUNCTION	MFG. CODE AND TYPE NO.	CONTR.'S. PART NO.
V <sub>2</sub>	Tube, acorn pentode	Mixer	RCA type 954	90X954
V <sub>3</sub>	Tube, R-F pentode; same as V <sub>7</sub>	1st I-F amplifier	RCA type 6AC7	90X6AC7
V <sub>4</sub>	Tube, R-F pentode	2nd I-F amplifier	RCA type 6AB7	90X6AB7
V <sub>5</sub>	Tube, R-F pentode	3rd I-F amplifier	RCA type 6SK7	90X6SK7
V <sub>6</sub>	Tube, double diode; same as V <sub>8</sub>	A-M second detector	RCA type 6H6	90X6H6
V <sub>7</sub>	Same as V <sub>3</sub>	F-M limiter	-	-
V <sub>8</sub>	Same as V <sub>6</sub>	F-M discriminator	-	-
V <sub>9</sub>	Tube, duo-triode	Audio voltage amplifier	RCA type 6SL7GT	90X6SL7GT
V <sub>10</sub>	Tube, gas filled diode	Voltage regulator	RCA type VR-150/30	90XVR- 150/30
V <sub>11</sub>	Tube, beam power amplifier; same as V <sub>12</sub>	Audio power amplifier	RCA type 6V6GT/G	90X6V6GT/G
V <sub>12</sub> V <sub>13</sub>	Same as V <sub>11</sub> Tube, full wave diode	Audio power amplifier Plate supply rectifier	- RCA type 5U4G	- 90X5U4G
V <sub>14</sub>	Tube, triode amplifier	Beat frequency oscillator	RCA type 6J5	90X6J5
V <sub>15</sub>	Tube, acorn triode	High frequency oscillator	RCA type 955	90X955

# G. INDEX TO PARTS MANUFACTURERS

SYMBOL	MANUFACTURER	SYMBOL	MANUFACTURER
AP	American Phenolic Corp. Chicago, Illinois	IC	Industrial Condenser Chicago, Illinois
ASA	Any manufacturer meeting the applicable American Standards Association specifications.	IRC	International Resistance Co. Philadelphia, Pa.
B	Belden Mfg. Co. Chicago, Illinois	LF	Littlefuse, Inc. Chicago, Illinois
BC	Brenner Chemical Co. Chicago, Illinois	MCM	McClintock Meter Co. Minneapolis, Minn.
CH	Cutler-Hammer Milwaukee, Wis.	MN	Meissner Manufacturing Co. Mt. Carmel, Illinois
CRL	Centralab Milwaukee, Wis.	OM	Oak Manufacturing Co. Chicago, Illinois
CT	Chicago Telephone & Supply Co. Elkhart, Indiana	RC	Radio Condenser Corp. Chicago, Illinois
ER	Erie Resistor Erie, Pa.	RCA	RCA Manufacturing Co., Inc., Camden, N.J.
EW	Electronic Winding Corp. Chicago, Illinois	SC	Stackpole Carbon Co. St. Mary's, Penna.
GE	General Electric Co. Schenectady, N.Y.	ST	Standard Transformer Corp. Chicago, Illinois
H	The Hallicrafters Co. Chicago, Illinois.	SWI	S.W. Inductor Co. Chicago, Illinois
HH	Hart & Hegeman Electric Co. Hartford, Conn.	U	Utah Products Company Chicago, Illinois
		UE	Underwood Electric Co. Chicago, Illinois

NOTE; The word SPECIAL indicates parts made for or by the contractor.